















Metalog Method – example Cu, pure

B

	Grinding			Polishing		
	Steps	PG	FG	Steps	DP	OP
Grinding	 Surface	SiC-Foil	MD-Largo	 Surface	MD-Mol	MD-Nap or MD-Chem
	 Abrasive	SiC	DiaPro AllegroLargo 9	 Abrasive	DiaProMol R3	OP-S NonDry
	 Grain size	#320	9 μm	 Grain size	3 μm	0.25 μm
	 Lubricant	Water		 Lubricant		
	 Rotational speed [rpm]	300	150	 Rotational speed [rpm]	150	150
	 Force[N]/specimen	30	40	 Force[N]/specimen	25	10
	 Time [min]	Until plane	4	 Time [min]	2	2
