















Metalog Method – example Grey Cast iron

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	Steps	PG		FG	
Grinding	 Surface	MD-Piano 220	MD-Allegro		
	 Abrasive	Diamond	DiaPro AllegroLargo 9		
	 Grain size		9 µm		
	 Lubricant	Water			
	 Rotational speed [rpm]	300	150		
	 Force[N]/specimen	40	30		
	 Time [min]	Until plane	3		

	Steps	DP		OP	
Polishing	 Surface	MD-Dac	MD-Chem		
	 Abrasive	DiaPro Dac 3	OP-A		
	 Grain size	3 µm			
	 Lubricant				
	 Rotational speed [rpm]	150	150		
	 Force[N]/specimen	30	15		
	 Time [min]	3	2		