















## Metalog Method – example Wc/Co sintered carbide

**F**

	Steps	PG	FG
<b>Grinding</b>	 Surface	MD-Piano 220	MD-Allegro
	 Abrasive	Diamond	DiaPro AllegroLargo 9
	 Grain size		9 µm
	 Lubricant	Water	
	 Rotational speed [rpm]	300	150
	 Force[N]/specimen	40	40
	 Time [min]	Until plane	5

	Steps	DP	OP
<b>Polishing</b>	 Surface	MD-Dac	MD-Chem
	 Abrasive	DiaPro Dac 3	OP-U NonDry
	 Grain size	3 µm	0.04 µm
	 Lubricant		
	 Rotational speed [rpm]	150	150
	 Force[N]/specimen	30	15
	 Time [min]	3	1