SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name: DUROCIT-3 LIQUID I
Cat. No.40200095, 40200096

Container size: 300 ml, 1l

Relevant identified uses of the substance or mixture and uses advised against

Application: For embedding of materialographic specimens
Uses advised against: No specific uses advised against are identified. (*)

Details of the supplier of the safety data sheet

Supplier: Struers Australia
27 Mayneview Street
Milton QLD 4064, Australia

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI
Any questions to the contents of this safety data sheet should be sent to: struers@struers.dk

Emergency telephone number

+61 7 3512 9600
(Only during office hours)
SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

**WHS:**
- Flammable liquid - Category 3
- Aspiration toxicity - Category 1
- Skin corrosion/irritation - Category 2
- Serious eye damage/eye irritation - Category 2
- Skin Sensitisation - Category 1
- Toxic to reproduction - Category 2
- Specific target organ toxicity (repeated exposure) - Category 1
- Chronic hazard to the aquatic environment - Category 3

**Label elements**

- Danger
- Contains:
  - Styrene
  - Methyl methacrylate

- H226 Flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H361 Suspected of damaging fertility or the unborn child.
- H372H Causes damage to organs (hearing organs) through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.
- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P280 Wear protective clothing, gloves, eye and face protection.
- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P331 Do NOT induce vomiting.

Other hazards

PBT/vPvB: No information available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: Methyl methacrylate and Styrene.
SECTION 4: FIRST AID MEASURES

Description of first aid measures

Burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

Inhalation: Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and bring these instructions.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and bring these instructions.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms/efffects: Aspiration hazard: Risk of chemical pneumonia after aspiration. Be aware that symptoms of lung oedema (shortness of breath) may develop up to 24 hours after exposure. See section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.
SECTION 5: FIREFIGHTING MEASURES

Extinguishing media
Extinguishing media: Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Cool containers exposed to heat with water spray and remove container, if no risk is involved.
Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture
Specific hazards: During fire, gases hazardous to health may be formed.

Advice for firefighters
Protective equipment for firefighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
For non-emergency personnel: Avoid inhalation of vapours and contact with skin and eyes. For personal protection, see section 8.
For emergency responders: No specific recommendations. For personal protection, see section 8.

Environmental precautions
Environmental precautions: Do not discharge into drains, water courses or onto the ground.

Methods and material for containment and cleaning up
Spill Cleanup Methods: Absorb spillage with non-combustible, absorbent material.

Reference to other sections
References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling
Safe handling advice: Avoid inhalation of vapours and contact with skin and eyes.
Technical measures: Use work methods which minimise aerosol production. Do not smoke or use open fire or other sources of ignition. Do not eat, drink or smoke when using the product.
Technical precautions: Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities
Storage conditions: Store in tightly closed original container in a dry and cool place.
Specific end use(s)
Specific use(s): No information available.
## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

(*)

#### Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical name</th>
<th>As:</th>
<th>Exposure limits:</th>
<th>Type:</th>
<th>Notes:</th>
<th>References:</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>-</td>
<td>50 ppm 208 mg/m³</td>
<td>TWA</td>
<td>Sen</td>
<td>WES</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>100 ppm 416 mg/m³</td>
<td>STEL</td>
<td>Sen; 15min</td>
<td></td>
</tr>
<tr>
<td>100-42-5</td>
<td>Styrene, monomer</td>
<td>-</td>
<td>50 ppm 213 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>WES</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>100 ppm 426 mg/m³</td>
<td>STEL</td>
<td>15min</td>
<td></td>
</tr>
</tbody>
</table>

**Notes:** Sen: Sensitiser.

### Exposure controls

#### Engineering measures:

Provide adequate ventilation. Observe Occupational Exposure Limits and minimise the risk of inhalation of vapours.

#### Personal protection:

Personal protection equipment should be chosen according to relevant AS/NZS standards and in discussion with the supplier of the personal protective equipment.

#### Respiratory equipment:

In case of inadequate ventilation: Use respiratory equipment with gas filter, type A2.

#### Hand protection:

Wear protective gloves. Butyl rubber gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material. Thickness: 0,3 mm

Breakthrough time: 60 min (*)

#### Eye protection:

Wear goggles/face shield.

#### Skin protection:

Wear apron or protective clothing in case of splashes.

#### Hygiene measures:

Remove contaminated clothing and wash the skin thoroughly with soap and water after work. When using do not eat, drink or smoke.

#### Environmental Exposure Controls:

Not available.
## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless</td>
</tr>
<tr>
<td>Odour</td>
<td>Characteristic</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>101°C</td>
</tr>
<tr>
<td>Flash point</td>
<td>26°C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>1.2-12.5 vol%</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>47 hPa (20°C)</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.1</td>
</tr>
<tr>
<td>Solubility</td>
<td>Immiscible with water</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature (°C)</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature (°C)</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>&lt; 20.5 mm²/s (40°C)</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available</td>
</tr>
</tbody>
</table>

### Other information

| Other data                             | Volatile Organic Compound (VOC): approx. 650 g/l (calculated) |
SECTION 10: STABILITY AND REACTIVITY

**Reactivity**
Reactivity: No data available.

**Chemical stability**
Stability: Stable under normal temperature conditions.

**Possibility of hazardous reactions**
Hazardous Reactions: No data available.

**Conditions to avoid**
Conditions/materials to avoid: Avoid exposure to high temperatures or direct sunlight.

**Incompatible materials**
Incompatible materials: Avoid contact with oxidising agents.

**Hazardous decomposition products**
Hazardous decomposition products: Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

SECTION 11: TOXICOLOGICAL INFORMATION

**Information on toxicological effects**
Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: Causes skin irritation.
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitisation: May cause an allergic skin reaction.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive Toxicity: Suspected of damaging fertility or the unborn child.
STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Causes damage to organs (hearing organs) through prolonged or repeated exposure.
Aspiration hazard: May be fatal if swallowed and enters airways.
Inhalation: Vapours may irritate throat and respiratory system and cause coughing. In high concentrations, vapours are narcotic and may cause headache, fatigue, dizziness and nausea.
Ingestion: May irritate and cause malaise.
Specific effects: Carcinogenicity:
IARC Cancer Review: Group 2A for Styrene.
IARC Cancer Review: Group 3 for Methyl methacrylate.
National Toxicology Program (NTP): Group R for Styrene.
SECTION 12: ECOLOGICAL INFORMATION

**Toxicity**

Ecotoxicity: Harmful to aquatic life with long lasting effects.

**Persistence and degradability**

Degradability: The degradability of the product has not been stated.

**Bioaccumulative potential**

Bioaccumulative potential: No data available on bioaccumulation.

**Mobility in soil**

Mobility: No data available.

**Results of PBT and vPvB assessment**

PBT/vPvB: No information available.

**Other adverse effects**

Other adverse effects: The product contains volatile, organic compounds which have a photochemical ozone creation potential.

SECTION 13: DISPOSAL CONSIDERATIONS

**Waste treatment methods**

Waste from residues: Dispose of waste and residues in accordance with local authority requirements. For personal protection, see section 8. Hazardous characteristics of waste: H3 (Flammable liquids) Note that fully cured material is not considered as hazardous waste.

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.
SECTION 14: TRANSPORT INFORMATION

The product is covered by international regulation on the transport of dangerous goods (IMDG, IATA).

**UN number**

UN-No: 1866

**UN proper shipping name**

Proper Shipping Name: RESIN SOLUTION, flammable

Additional IMDG information:
EmS: F-E, S-E
MFAG: 1

**Transport hazard class(es)**

Class: 3

**Packing group**

PG: III

**Environmental hazards**

Marine pollutant: No.
Environmentally Hazardous substance: No.

**Special precautions for user**

Special precautions: None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Transport in bulk: Not relevant.

SECTION 15: REGULATORY INFORMATION

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Special provisions: AICS: Not available.

Hazardous Waste (Regulation of Exports and Imports) Act 1989, with amendments.
The Industrial Chemicals (Notification and Assessment) Act 1989, as amended.
SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 8. The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Abbreviations and acronyms used in the safety data sheet:

PBT = Persistent, Bioaccumulative and Toxic.

vPvB = very Persistent and very Bioaccumulative.

Additional information: Classification according to WHS Regulations 2011:

Calculation method.

Wording of H-statements:

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H322 Harmful if inhaled.

H335 May cause respiratory irritation.

H361 Suspected of damaging fertility or the unborn child.

H372H Causes damage to organs (hearing organs) through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.