1. IDENTIFICATION

Product identifier

Product name: COOLI ADDITIVE
Cat. No. 49900073

Container size: 4 l

Recommended use and restrictions on use

Application: Additive for cutting fluid.

Uses advised against: No specific uses advised against are identified. (*)

Details of the supplier of the safety data sheet

Supplier: Struers Ltd
7275 West Credit Avenue
Ontario L5N 5M9 Mississauga
Canada
Tel:+1 (905) 8148855

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI
Any questions to the contents of this safety data sheet should be sent to: struers@struers.dk

Emergency telephone number

Alberta & NWT:
Poison & Drug Information Service (PADIS): 1-800-332-1414
British Columbia:
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911
Ontario:
Poison Centre: 1-800-268-9017
Québec:
Poison Control Centre: 1-800-463-5060

Infotrac:
1-800-535-5053
Struers CAN:
+1 (905) 8148855
(Only during office hours)

2. HAZARDS IDENTIFICATION

Classification of the hazardous product

WHMIS 2015: Based on available data the classification criteria are not met.

Label elements

The substance/mixture does not meet the criteria for classification and labelling.

Other hazards

PBT/vPvB: No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS
4. FIRST-AID MEASURES

**Description of first-aid measures**

**Inhalation:** Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and take along these instructions.

**Skin contact:** Remove contaminated clothes and rinse skin thoroughly with water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.

**Ingestion:** Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

**Most important symptoms and effects, both acute and delayed**

**Symptoms/effects:** See section 11 for more detailed information on health effects and symptoms.

**Indication of any immediate medical attention and special treatment needed**

**Medical attention/treatments:** Treat symptomatically.
5. FIRE-FIGHTING MEASURES

**Extinguishing media**

*Extinguishing media:* Extinguish with foam, carbon dioxide, dry powder or water fog. Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the hazardous product**

*Specific hazards:* In case of fire, toxic gases may be formed (COx, NOx).

**Advice for fire-fighters**

*Protective equipment for fire-fighters:* Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

In case of spills, beware of slippery floors and surfaces.

*For non-emergency personnel:* Avoid inhalation of vapors and spray mist and contact with skin and eyes. For personal protection, see section 8.

*For emergency responders:* No specific recommendations. For personal protection, see section 8.

**Environmental precautions**

*Environmental precautions:* Avoid discharge into drains, water courses or onto the ground.

**Methods and material for containment and cleaning up**

*Spill Cleanup Methods:* Absorb spillage with non-combustible, absorbent material.

**Reference to other items**

*References:* For personal protection, see section 8. For waste disposal, see section 13.

7. HANDLING AND STORAGE

**Precautions for safe handling**

*Safe handling advice:* Avoid inhalation of vapors and contact with skin and eyes. Observe good chemical hygiene practices. Change contaminated clothing.

*Technical measures:* Work practice should minimize contact. Do not eat, drink or smoke when using the product.

*Technical precautions:* Mechanical ventilation may be required. Provide easy access to water supply and eye wash facilities.

**Conditions for safe storage, including any incompatibilities**

*Storage conditions:* Store in tightly closed original container in a dry and cool place.

**Specific end-use(s)**

*Specific use(s):* No information available.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Other provincial OEL’s may apply.

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical name</th>
<th>As</th>
<th>Exposure limits</th>
<th>Type</th>
<th>Notes</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>102-71-6</td>
<td>Triethanolamine</td>
<td>-</td>
<td>5 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>Quebec</td>
</tr>
<tr>
<td>102-71-6</td>
<td>Triethanolamine</td>
<td>-</td>
<td>0.5 ppm</td>
<td>3.1 mg/m³</td>
<td>TWA</td>
<td>Ont</td>
</tr>
</tbody>
</table>

Exposure controls

Engineering measures: Provide adequate ventilation. Observe occupational exposure limits and minimise the risk of inhalation of vapours.

Personal protection: Personal protection equipment should be chosen according to relevant standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. It is recommended to use respiratory equipment with combination filter, type ABEK.

Hand protection: Wear protective gloves. Nitrile gloves or rubber gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material. Breakthrough time: 480 min Thickness: 0.11 mm (*)

Eye protection: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of contact.

Hygiene measures: Wash hands after handling. Wash contaminated clothing before reuse.

Environmental Exposure Controls: Not available.
### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>Colourless</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Mild</td>
</tr>
<tr>
<td><strong>Odour threshold</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>9.6 (20°C) (68°F)</td>
</tr>
<tr>
<td><strong>Melting point</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Boiling point</strong></td>
<td>≥100°C</td>
</tr>
<tr>
<td></td>
<td>≥212°F</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>&gt;100°C</td>
</tr>
<tr>
<td></td>
<td>&gt;212°F</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Non-flammable</td>
</tr>
<tr>
<td><strong>Explosion limits</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Vapour pressure</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Vapour density</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>1.06</td>
</tr>
<tr>
<td><strong>Solubility</strong></td>
<td>Miscible with water</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature (°C)</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Decomposition temperature (°C)</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Kinematic viscosity: 6 mm²/s (20°C) (68°F)</td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Oxidising properties</strong></td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

#### Other information

**Other data:** Volatile Organic Compound (VOC): 0 g/l (calculated)
10. STABILITY AND REACTIVITY

**Reactivity**

Reactivity: Cutting debris kept in closed container may develop gas. Keep cutting debris dry to avoid exothermic reaction.

**Chemical stability**

Stability: Stable under normal temperature conditions.

**Possibility of hazardous reactions**

Hazardous Reactions: None under normal conditions.

**Conditions to avoid**

Conditions/materials to avoid: Avoid exposure to high temperatures or direct sunlight.

**Incompatible materials**

Incompatible materials: Strong oxidizing substances, strong acids and strong bases.

**Hazardous decomposition products**

Hazardous decomposition products: In case of fire, toxic gases (CO, CO2, NOx) may be formed.

11. TOXICOLOGICAL INFORMATION

**Information on toxicological effects**

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification Criteria</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Toxicity (Oral)</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Acute Toxicity (Dermal)</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Acute Toxicity (Inhalation)</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Skin Corrosion/Irritation</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Based on available data, the classification criteria are not met. National Toxicology Program (NTP): No. IARC Cancer Review: Group 3 for Triethanolamine.</td>
</tr>
<tr>
<td>Reproductive Toxicity</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>STOT - Single exposure</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>STOT - Repeated exposure</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Vapours may cause drowsiness and dizziness.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Prolonged and frequent contact may cause redness and irritation.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>May irritate and cause redness and pain.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>May be absorbed in the body and cause dizziness, nausea and vomiting.</td>
</tr>
</tbody>
</table>
12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity: The hazardous properties of the product in the environment are considered to be limited.

2,2’-(Methylimino)diethanol = 230 (EC50 48 hours, Daphnia, mg/l)

Persistence and degradability

Degradability: The degradability of the product has not been stated.

Bioaccumulative potential

Bioaccumulative potential: Not determined.

2,2’-(Methylimino)diethanol: log Pow: -1,08

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: No information available.

Other adverse effects

Other adverse effects: No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Do not store cutting debris in closed container. See section 10.1.

Contaminated packaging: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
14. TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, TDG).

**UN number**

UN-No: -

**UN proper shipping name**

Proper Shipping Name: -

**Transport hazard class(es)**

Class: -

**Packing group**

PG: -

**Environmental hazards**

Marine pollutant: -

Environmentally Hazardous substance: -

**Special precautions for user**

Special precautions: None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Transport in bulk: Not relevant
15. REGULATORY INFORMATION

Safety, health and environmental regulations specific to the product

Special provisions: This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

DSL: All chemicals included in the product are DSL listed or exempt.

National regulation: Hazardous Products Regulations, with amendments.
Canadian Environmental Protection Act, Reporting for the Domestic Substances List (DSL), with amendments.
Ontario: Control of Exposure to Biological or Chemical Agents R.R.O. 1990, Reg. 833, with amendments (2016).
Quebec: Regulation respecting the quality of the work environment, with amendments (2013-12-13).
16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 8.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Abbreviations and acronyms used in the safety data sheet: PBT = Persistent, Bioaccumulative and Toxic.

Additional information: Classification according to WHMIS 2015:
Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.