1. IDENTIFICATION

Product identifier

Product name: PRONTOFIX ACCELERATOR
Cat. No. 40200111

Container size: 70 ml

Recommended use and restrictions on use
Application: For embedding and impregnation of materialographic specimens

Details of the supplier of the safety data sheet

Supplier: Struers Ltd
7275 West Credit Avenue
Ontario L5N 5M9 Mississauga
Canada
Tel: +1 (905) 8148855

Responsible for safety data sheet authoring: DHI

Any questions to the contents of this safety data sheet should be sent to: struers@struers.dk

Emergency telephone number

Alberta & NWT:
Poison & Drug Information Service (PADIS): 1-800-332-1414

British Columbia:
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911

Ontario:
Poison Centre: 1-800-268-9017

Québec:
Poison Control Centre: 1-800-463-5060

Infotrac:
1-800-535-5053

Struers CAN:
+1 (905) 8148855
(Only during office hours)

2. HAZARDS IDENTIFICATION

Classification of the hazardous product

WHMIS 2015:
Acute (Inhalation) Toxicity — Category 4
Skin Corrosion — Category 1A
Serious Eye Damage — Category 1
Skin Sensitizer — Category 1
Reproductive Toxicity — Category 2
Aquatic Acute Toxicity — Category 1
Aquatic Chronic Toxicity — Category 1
**Label elements**

**Danger**

H332 Harmful if inhaled.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H361 Suspected of damaging fertility or the unborn child.
H410 Very toxic to aquatic life with long lasting effects.

**P280** Wear protective gloves/protective clothing/eye protection/face protection

**P304 + P340** IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**P303 + P361 + P353** IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

**P305 + P351 + P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**P310** Immediately call a POISON CENTER/doctor.

**P501** Dispose of contents/container in accordance with local regulations.

**P201** Obtain special instructions before use.

**P202** Do not handle until all safety precautions have been read and understood.

**P260** Do not breathe dust/fume/gas/mist/vapours/spray.

**P261** Avoid breathing dust/fume/gas/mist/vapours/spray.

**P264** Wash hands thoroughly after handling.

**P271** Use only outdoors or in a well-ventilated area.

**P272** Contaminated work clothing should not be allowed out of the workplace.

**P273** Avoid release to the environment.

**P301 + P330 + P331** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

**P308 + P313** IF exposed or concerned: Get medical advice/attention.

**P333 + P313** If skin irritation or rash occurs: Get medical advice/attention.

**P362 + P364** Take off contaminated clothing and wash it before reuse.

**P391** Collect spillage.

**P405** Store locked up.

**Other hazards**

Vapors are corrosive. After 24-36 hours, injured persons may develop serious shortness of breath and lung edema.

**PBT/vPvB:** Not Classified as PBT/vPvB by current EU criteria.
### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Mixtures

The product contains: Amines.

<table>
<thead>
<tr>
<th>%:</th>
<th>CAS-No.:</th>
<th>EC No.:</th>
<th>REACH Reg. No.:</th>
<th>Chemical name:</th>
<th>Hazard classification:</th>
<th>Notes:</th>
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</thead>
<tbody>
<tr>
<td>25-&lt;50</td>
<td>98-54-4</td>
<td>202-679-0</td>
<td>01-2119489419-21-xxxx</td>
<td>4-tert-Butylphenol</td>
<td>Skin Irritation Category 2</td>
<td>Serous Eye Damage Category 1</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Reproductive Toxicity Category 2</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Acute Toxicity Category 1</td>
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<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic Toxicity Category 1</td>
<td></td>
</tr>
<tr>
<td>10-&lt;25</td>
<td>1477-55-0</td>
<td>216-032-5</td>
<td>01-2119480150-50-xxxx</td>
<td>m-Phenylenebis (methylamine)</td>
<td>Acute (Oral) Toxicity Category 4</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Acute (Dermal) Toxicity Category 4</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Acute (Inhalation) Toxicity Category 4</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Corrosion Category 1B</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Sensitizer Category 1</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic Toxicity Category 3</td>
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</tr>
<tr>
<td>10-&lt;20</td>
<td>15520-10-2</td>
<td>239-556-6</td>
<td>01-2119976310-41-xxxx</td>
<td>2-Methyl-1,5-pentamethylene-diamine</td>
<td>Acute (Oral) Toxicity Category 4</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Acute (Dermal) Toxicity Category 4</td>
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<td></td>
<td>Acute (Inhalation) Toxicity Category 4</td>
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<tr>
<td></td>
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<td></td>
<td></td>
<td></td>
<td>Skin Corrosion Category 1A</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>Serious Eye Damage Category 1</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Specific Target Organ Toxicity Single Exposure Category 3</td>
<td></td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES

**Description of first-aid measures**

**Inhalation:** Move injured person into fresh air immediately. Call an ambulance. Be aware that symptoms of lung edema (shortness of breath) may develop up to 24 hours after exposure. Bring these instructions.

**Skin contact:** Flush immediately with plenty of water and remove contaminated clothing. Call an ambulance, continue to rinse during transportation to hospital and take along these instructions.

**Eye contact:** Immediately flush with plenty of water. Remove any contact lenses and open eyes wide apart. Call an ambulance and continue flushing during transportation to hospital taking along these instructions.

**Ingestion:** Immediately rinse mouth and drink plenty of water or milk. Keep person under observation. Do not induce vomiting. If vomiting occurs, keep head low. Transport immediately to hospital and bring along these instructions.

**Most important symptoms and effects, both acute and delayed**

**Symptoms/effects:** See section 11 for more detailed information on health effects and symptoms.

**Indication of any immediate medical attention and special treatment needed**

**Medical attention/treatments:** Treat symptomatically.

5. FIRE-FIGHTING MEASURES

**Extinguishing media**

**Extinguishing media:** Extinguish with foam, carbon dioxide, dry powder or water fog.

**Specific hazards arising from the hazardous product**

**Specific hazards:** During fire, health hazardous gases may be formed.

**Advice for fire-fighters**

**Protective equipment for fire-fighters:** Use air-supplied respirator, gloves and protective goggles.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Protective equipment:** Avoid inhalation of vapors and contact with skin and eyes. For personal protection, see section 8.

**Emergency procedures:** No specific recommendations. For personal protection, see section 8.

**Environmental precautions**

**Environmental precautions:** Do not discharge into drains, water courses or onto the ground.

**Methods and material for containment and cleaning up**

**Spill Cleanup Methods:** Dam and absorb spillages with sand, earth or other non-combustible material.

**References to other items**

**References:** For personal protection, see section 8. For waste disposal, see section 13.
7. HANDLING AND STORAGE

Precautions for safe handling

Safe handling advice: Avoid inhalation of vapors and contact with skin and eyes. Observe good chemical hygiene practices.

Technical measures: Wash hands before breaks and before smoking, eating or drinking.

Technical precautions: Local exhaust is recommended. First-aid equipment, including eye wash bottle, must be available at the work site.

Conditions for safe storage, including any incompatibilities

Storage conditions: Store in tightly closed original container in a dry, cool and well-ventilated place.

Specific end-use(s): No information available.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Other provincial OEL's may apply.

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical name</th>
<th>As</th>
<th>Exposure limits</th>
<th>Type</th>
<th>Notes</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>1477-55-0</td>
<td>m-Xylene a,a'-diamine</td>
<td>-</td>
<td>0.1 mg/m³</td>
<td>C</td>
<td>Skin</td>
<td>BC</td>
</tr>
<tr>
<td>1477-55-0</td>
<td>m-Xylene-a, a'diamine</td>
<td>-</td>
<td>0.1 mg/m³</td>
<td>C</td>
<td>Pc</td>
<td>Quebec</td>
</tr>
</tbody>
</table>

Notes: Pc: SKIN (percutaneous).

Exposure controls

Engineering measures: Mix and prepare in a place with efficient exhaust ventilation. An eye wash bottle must be available at the work site. Provide access to washing facilities including soap, skin cleanser and fatty cream. Observe Occupational Exposure Limits and minimize the risk of inhalation.

Personal protection: Personal protection equipment should be chosen according to relevant standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. It is recommended to use respiratory equipment with combination filter, type ABEK.

Hand protection: Use disposable gloves protecting against epoxy along with cotton gloves closest to the skin. Laminate (PE/EVOH) gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Hygiene measures: Remove contaminated clothing and wash the skin thoroughly with soap and water after work. When using do not eat, drink or smoke.

Environmental Exposure Controls: Not available.
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>Yellowish</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Amine</td>
</tr>
<tr>
<td><strong>Odour threshold</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>11</td>
</tr>
<tr>
<td><strong>Melting point</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Boiling point</strong></td>
<td>180 - 205°C / 356 - 401°F</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>83°C / 181.4°F</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Explosion limits</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Vapour pressure</strong></td>
<td>0 hPa (20°C)</td>
</tr>
<tr>
<td><strong>Vapour density</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Solubility</strong></td>
<td>Partially soluble in water</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature (°C)</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Decomposition temperature (°C)</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Dynamic viscosity: 300 mPa*s</td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>Not considered to be explosive</td>
</tr>
<tr>
<td><strong>Oxidising properties</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Other data</strong></td>
<td>No information available</td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

**Reactivity**
Reactivity: Reacts violently with strong oxidizing substances.

**Chemical stability**
Stability: Stable under normal temperature conditions.

**Possibility of hazardous reactions**
Hazardous Reactions: None under normal conditions.

**Conditions to avoid**
Conditions/materials to avoid: Moisture, heating and strong oxidizing substances.

**Incompatible materials**

**Hazardous decomposition products**
Hazardous decomposition products: When heated, toxic and corrosive vapours/gases may be formed.
11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute Toxicity (Oral): Based on available data the classification criteria are not met.
- m-Phenylenebis(methylamine):
  - LD50 (Oral, Rat): 940 mg/kg
- 2-Methyl-1,5-pentamethylen-diamine:
  - LD50 (Oral, Rat): 1690 mg/kg

Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
- m-Phenylenebis(methylamine):
  - LD50 (Dermal, Rabbit): 2000 mg/kg
- 2-Methyl-1,5-pentamethylen-diamine:
  - LD50 (Dermal, Rabbit): 1900 mg/kg

Acute Toxicity (Inhalation): Harmful if inhaled.

Skin Corrosion/Irritation: Causes severe burns.

Serious eye damage/irritation: Causes serious eye damage.

Respiratory or skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity:
- Based on available data, the classification criteria are not met.
- National Toxicology Program (NTP): No.
- IARC Not Listed.

Reproductive Toxicity: Suspected of damaging fertility or the unborn child.

STOT - Single exposure: May cause respiratory irritation.

STOT - Repeated exposure: Based on available data the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Vapors are corrosive. After 24-36 hours, injured persons may develop serious shortness of breath and lung edema.

Ingestion: Strongly corrosive. Even small amounts may be fatal. Symptoms are severe burning pains in mouth, throat and stomach.
12. ECOLOGICAL INFORMATION

**Ecotoxicity**
Ecotoxicity: Very toxic to aquatic life with long lasting effects.

**Persistence and degradability**
Degradability: The degradability of the product has not been stated.

**Bioaccumulative potential**
Bioaccumulative potential: No data available on bioaccumulation.

**Mobility in soil**
Mobility: No data available.

**Results of PBT and vPvB assessment**
PBT/vPvB: This product does not contain any PBT or vPvB substances.

**Other adverse effects**
Other adverse effects: No information available.

13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**
Waste from residues: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Note that fully cured material is not considered as hazardous waste.

Contaminated packaging: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
14. TRANSPORT INFORMATION

**UN number**

**UN-No:** 2735

**UN proper shipping name**

**Proper Shipping Name:** AMINES, LIQUID, CORROSIVE, N.O.S. (2-Methyl-1,5-pentamethylene-diamine, m-Phenylenebis(methylamine))

**Transport hazard class(es)**

**Class:** 8

**Packing group**

**PG:** I

**Environmental hazards**

**Marine pollutant:** Yes.

**Environmentally Hazardous substance:** Yes.

**Special precautions for user**

**Special precautions:** None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

**Transport in bulk:** Not relevant

15. REGULATORY INFORMATION

**Safety, health and environmental regulations specific to the product**

**Special provisions:** This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

**DSL:** All chemicals included in the product are DSL listed or exempt.

**National regulation:** Hazardous Products Regulations, with amendments.

Canadian Environmental Protection Act, Reporting for the Domestic Substances List (DSL), with amendments.


Quebec: Regulation respecting the quality of the work environment, with amendments (2013-12-13).
16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements:

The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Additional information: Classification according to WHMIS 2015:
Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.