1. IDENTIFICATION

Product identifier

Product name: ACRYDYE BLUE, RED AND YELLOW
Cat. No. 40300081
Container size: 3 x 20 ml

Recommended use and restrictions on use

Application: Dye for resin for embedding of materialographic specimens.
Uses advised against: No specific uses advised against are identified. (*)

Details of the supplier of the safety data sheet

Supplier: Struers Ltd
7275 West Credit Avenue
Ontario L5N 5M9 Mississauga
Canada
Tel:+1 (905) 8148855

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI

Any questions to the contents of this safety data sheet should be sent to:
struers@struers.dk

Emergency telephone number

Alberta & NWT:
Poison & Drug Information Service (PADIS): 1-800-332-1414
British Columbia:
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911
Ontario:
Poison Centre: 1-800-268-9017
Québec:
Poison Control Centre: 1-800-463-5060

Infotrac:
1-800-535-5053
Struers CAN:
+1 (905) 8148855
(Only during office hours)

2. HAZARDS IDENTIFICATION

Classification of the hazardous product

WHMIS 2015: The product is not classified. The product has been tested and found not irritant to eyes and skin.

Label elements

The substance/mixture does not meet the criteria for classification and labelling.

Other hazards

Contains A mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H -isothiazol-3-one [EC no. 220-239-6] (3:1) and 1,2-Benzisothiazolin-3-one. May produce an allergic reaction.

PBT/vPvB: No information available.
3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: Pigment dispersed in water and propylene glycol and surfactants.

WHMIS 2015:

<table>
<thead>
<tr>
<th>%</th>
<th>CAS-No.</th>
<th>EC No.</th>
<th>REACH Reg. No.</th>
<th>Chemical name</th>
<th>Hazard classification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-&lt;17</td>
<td>68920-66-1</td>
<td>500-236-9</td>
<td>-</td>
<td>Alcohols, C16-18 and C18-unsaturated, ethoxylated</td>
<td>Skin Irritation Category 2</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Acute Toxicity Category 1</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic Toxicity Category 3</td>
<td></td>
</tr>
<tr>
<td>&lt;0.05</td>
<td>2634-33-5</td>
<td>220-120-9</td>
<td>-</td>
<td>1,2-Benzisothiazolin-3-one</td>
<td>Acute (Oral) Toxicity Category 4</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Irritation Category 2</td>
<td></td>
</tr>
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<td></td>
<td></td>
<td></td>
<td>Serious Eye Damage Category 1</td>
<td></td>
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<td></td>
<td>Skin Sensitizer Category 1</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Acute Toxicity Category 1</td>
<td></td>
</tr>
<tr>
<td>&lt;0.0015</td>
<td>55965-84-9</td>
<td>-</td>
<td></td>
<td>A mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-8] (3:1)</td>
<td>Acute (Inhalation) Toxicity Category 3</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Acute (Dermal) Toxicity Category 3</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Acute (Oral) Toxicity Category 3</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Corrosion Category 1B</td>
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<td></td>
<td></td>
<td>Skin Sensitizer Category 1</td>
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<tr>
<td></td>
<td></td>
<td></td>
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<td></td>
<td>Aquatic Acute Toxicity Category 1</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic Toxicity Category 1</td>
<td></td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES

**Description of first-aid measures**

**Inhalation:**
Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and take along these instructions.

**Skin contact:**
Remove contaminated clothing immediately and wash skin with soap and water.

**Eye contact:**
Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.

**Ingestion:**
Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

**Most important symptoms and effects, both acute and delayed**

**Symptoms/effects:**
See section 11 for more detailed information on health effects and symptoms.

**Indication of any immediate medical attention and special treatment needed**

**Medical attention/treatments:**
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

**Extinguishing media**

**Extinguishing media:**
Use fire-extinguishing media appropriate for surrounding materials.

**Specific hazards arising from the hazardous product**

**Specific hazards:**
During fire, health hazardous gases may be formed.

**Advice for fire-fighters**

**Protective equipment for fire-fighters:**
Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel:**
Avoid contact with skin and eyes. For personal protection, see section 8.

**For emergency responders:**
No specific recommendations. For personal protection, see section 8.

**Environmental precautions**

**Environmental precautions:**
Avoid discharge into water courses or onto the ground.

**Methods and material for containment and cleaning up**

**Spill Cleanup Methods:**
Absorb spillage with suitable absorbent material.

**Reference to other items**

**References:**
For personal protection, see section 8. For waste disposal, see section 13.
7. HANDLING AND STORAGE

Precautions for safe handling

Safe handling advice: Avoid contact with skin and eyes. Observe good chemical hygiene practices.

Technical measures: Work practice should minimize contact.

Conditions for safe storage, including any incompatibilities

Storage conditions: Store in tightly closed original container in a well-ventilated place.

Specific end-use(s)

Specific use(s): No information available.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Other provincial OEL’s may apply.

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.:</th>
<th>Chemical name</th>
<th>As:</th>
<th>Exposure limits</th>
<th>Type:</th>
<th>Notes:</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>57-55-6</td>
<td>1,2-Propylene glycol, vapour and aerosol</td>
<td>-</td>
<td>50 ppm</td>
<td>155 mg/m³</td>
<td>TWA</td>
<td>Ont</td>
</tr>
<tr>
<td>57-55-6</td>
<td>1,2-Propylene glycol, aerosol only</td>
<td>-</td>
<td>10 mg/m³</td>
<td>TWA</td>
<td>Ont</td>
<td>Ontario</td>
</tr>
</tbody>
</table>

Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation. Local exhaust is recommended.

Personal protection: Personal protection equipment should be chosen according to relevant standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. Use respiratory equipment with combination filter, type A2/P2.

Hand protection: Wear protective gloves. Nitrile gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Risk of splashes: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Environmental Exposure Controls: Not available.
9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

**Appearance:** Coloured liquid.

**Odour:** Not available

**Odour threshold:** Not available.

**pH:** 7.5-8.5

**Melting point:** Not available.

**Boiling point:** 100 °C

**Flash point:** Not available.

**Evaporation rate:** Not available.

**Flammability (solid, gas):** Not available.

**Explosion limits:** Not available.

**Vapour pressure:** Not available.

**Vapour density:** Not available.

**Relative density:** 1.17-1.20

**Solubility:** Miscible with water.

**Partition coefficient (n-octanol/water):** Not available.

**Auto-ignition temperature (°C):** Not available.

**Decomposition temperature (°C):** Not available.

**Viscosity:** Not available.

**Explosive properties:** Not available.

**Oxidising properties:** Not available.

**Other information**

**Other data:** Not available.
10. STABILITY AND REACTIVITY

Reactivity
Reactivity: No data available.

Chemical stability
Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions
Hazardous Reactions: None under normal conditions.

Conditions to avoid
Conditions/materials to avoid: Avoid heat.

Incompatible materials
Incompatible materials: Strong oxidizing substances.

Hazardous decomposition products
Hazardous decomposition products: None in particular.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects
Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: The product has been tested and found not irritant to eyes and skin.
Serious eye damage/irritation: The product has been tested and found not irritant to eyes and skin.
Respiratory or skin sensitization: Based on available data, the classification criteria are not met.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
National Toxicology Program (NTP): No.
IARC Not Listed.
Reproductive Toxicity: Based on available data, the classification criteria are not met.
STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.
Ingestion: May irritate and cause malaise.
Specific effects: No information available.
12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity: The product contains a substance which is harmful to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

Persistence and degradability

Degradability: The degradability of the product has not been stated.

Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: No information available.

Other adverse effects

Other adverse effects: None known.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

Contaminated packaging: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
14. TRANSPORT INFORMATION
The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, TDG).

**UN number**
UN-No: -

**UN proper shipping name**
Proper Shipping Name: -

**Transport hazard class(es)**
Class: -

**Packing group**
PG: -

**Environmental hazards**
Marine pollutant: -
Environmentally Hazardous substance: -

**Special precautions for user**
Special precautions: None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Transport in bulk: Not relevant

15. REGULATORY INFORMATION

**Safety, health and environmental regulations specific to the product**

**Special provisions:**
DSL listed: Not available.

**National regulation:**
Hazardous Products Regulations, with amendments.
Canadian Environmental Protection Act, Reporting for the Domestic Substances List (DSL), with amendments.
Ontario: Control of Exposure to Biological or Chemical Agents R.R.O. 1990, Reg. 833, with amendments (2016).
Quebec: Regulation respecting the quality of the work environment, with amendments (2013-12-13).
16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Additional information: Classification according to WHMIS 2015:
On basis of test data.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.