1. IDENTIFICATION

**Product identifier**

**Product name:** CALDOFIX-2 RESIN
Cat. No. 40200085, 40200084

**Container size:** 1 l

**Recommended use and restrictions on use**

**Application:** For embedding and impregnation of materialographic specimens

**Uses advised against:** No specific uses advised against are identified. (*)

**Details of the supplier of the safety data sheet**

**Supplier:** Struers Ltd
7275 West Credit Avenue
Ontario L5N 5M9 Mississauga
Canada
Tel:+1 (905) 8148855

**Responsible for safety data sheet authoring:** Responsible for safety data sheet authoring: DHI

Any questions to the contents of this safety data sheet should be sent to: struers@struers.dk

**Emergency telephone number**

Alberta & NWT:
Poison & Drug Information Service (PADIS): 1-800-332-1414

British Columbia:
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911

Ontario:
Poison Centre: 1-800-268-9017

Québec:
Poison Control Centre: 1-800-463-5060

Infotrac:
1-800-535-5053

Struers CAN:
+1 (905) 8148855
(Only during office hours)
2. HAZARDS IDENTIFICATION

Classification of the hazardous product

WHMIS 2015:
- Skin Irritation — Category 2
- Serious Eye Damage — Category 1
- Skin Sensitizer — Category 1
- Germ Cell Mutagenicity — Category 2
- Aquatic Chronic Toxicity — Category 2

Label elements

Danger
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H341 Suspected of causing genetic defects.
H411 Toxic to aquatic life with long lasting effects.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection
P302 + P352 IF ON SKIN: Wash with plenty of water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing gas, fume, vapours or spray.
P264 Wash contaminated skin thoroughly after handling.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P272 Contaminated work clothing should not be allowed out of the workplace.
P391 Collect spillage.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local regulations.

Other hazards

PBT/vPvB: No information available.
3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: epoxy resin.

WHMIS 2015:

<table>
<thead>
<tr>
<th>%</th>
<th>CAS-No.</th>
<th>EC No.:</th>
<th>REACH Reg. No.</th>
<th>Chemical name</th>
<th>Hazard classification</th>
<th>Notes</th>
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<td>25068-38-6</td>
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<td>15-35</td>
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<td>Aquatic Chronic Toxicity Category 2</td>
<td></td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES

**Description of first-aid measures**

**Inhalation:**
Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and take along these instructions.

**Skin contact:**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

**Eye contact:**
Immediately flush with plenty of water. Remove any contact lenses and open eyes wide apart. Call an ambulance and continue flushing during transportation to hospital taking along these instructions.

**Ingestion:**
Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

**Most important symptoms and effects, both acute and delayed**

**Symptoms/effects:**
See section 11 for more detailed information on health effects and symptoms.

**Indication of any immediate medical attention and special treatment needed**

**Medical attention/treatments:**
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

**Extinguishing media**

**Extinguishing media:**
Extinguish with foam, carbon dioxide, dry powder or water fog. Cool containers exposed to heat with water spray and remove container, if no risk is involved.

**Specific hazards arising from the hazardous product**

**Specific hazards:**
During fire, health hazardous gases may be formed.

**Advice for fire-fighters**

**Protective equipment for fire-fighters:**
Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel:**
Avoid contact with skin and eyes. For personal protection, see section 8.

**For emergency responders:**
No specific recommendations. For personal protection, see section 8.

**Environmental precautions**

**Environmental precautions:**
Avoid discharge into drains, water courses or onto the ground.

**Methods and material for containment and cleaning up**

**Spill Cleanup Methods:**
Absorb spillage with suitable absorbent material.

**Reference to other items**

**References:**
For personal protection, see section 8. For waste disposal, see section 13.
7. HANDLING AND STORAGE

Precautions for safe handling:

Safe handling advice: Avoid contact with skin and eyes. Good personal hygiene is necessary. Wash hands and contaminated areas with water and soap before leaving the work site. Observe good chemical hygiene practices.

Technical measures: Work practice should minimize contact. Technical aids: Use disposable equipment (rags, brushes, spatulas, putty knives, etc.), if possible.

Technical precautions: Local exhaust is recommended. First-aid equipment, including eye wash bottle, must be available at the work site.

Conditions for safe storage, including any incompatibilities:

Technical measures for safe storage: No special precautions.

Storage conditions: Store in closed original container in a dry place.

Specific end-use(s):

Specific use(s): No information available.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters:

No occupational exposure limit assigned.

Exposure controls:

Engineering measures: Local exhaust is recommended. Mix and prepare in a place with efficient exhaust ventilation. An eye wash bottle must be available at the work site. Provide access to washing facilities including soap, skin cleanser and fatty cream.

Personal protection: Personal protection equipment should be chosen according to relevant standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. It is recommended to use respiratory equipment with combination filter, type ABEK

Hand protection: Wear protective gloves. Butyl rubber gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Hygiene measures: Remove contaminated clothing and wash the skin thoroughly with soap and water after work. When using do not eat, drink or smoke.

Environmental Exposure Controls: Not available.
### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

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<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Appearance</td>
<td>clear yellowish liquid</td>
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<tr>
<td>Odour</td>
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<td>Odour threshold</td>
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<td>pH</td>
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<tr>
<td>Melting point</td>
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<tr>
<td>Boiling point</td>
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<td>Flash point</td>
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<tr>
<td>Evaporation rate</td>
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<tr>
<td>Flammability (solid, gas)</td>
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<tr>
<td>Explosion limits</td>
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<tr>
<td>Vapour pressure</td>
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<tr>
<td>Vapour density</td>
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<td>Relative density</td>
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<td>Solubility</td>
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<td>Partition coefficient (n-octanol/water)</td>
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<td>Decomposition temperature (°C)</td>
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<td>Viscosity</td>
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<td>Explosive properties</td>
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<tr>
<td>Oxidising properties</td>
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**Other information**

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<tr>
<th>Other data</th>
<th>Value</th>
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</thead>
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<tr>
<td>Volatile Organic Compound (VOC)</td>
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</table>
10. STABILITY AND REACTIVITY

**Reactivity**
Reactivity: No data available.

**Chemical stability**
Stability: Stable under normal temperature conditions.

**Possibility of hazardous reactions**
Hazardous Reactions: No data available.

**Conditions to avoid**
Conditions/materials to avoid: Strong oxidising substances and strong bases.

**Incompatible materials**
Incompatible materials: No information available.

**Hazardous decomposition products**
Hazardous decomposition products: None under normal conditions.
### 11. TOXICOLOGICAL INFORMATION

**Information on toxicological effects**

- **Acute Toxicity (Oral):** Based on available data, the classification criteria are not met.
- **Acute Toxicity (Dermal):** Based on available data, the classification criteria are not met.
- **Acute Toxicity (Inhalation):** Based on available data, the classification criteria are not met.
- **Skin Corrosion/Irritation:** Causes skin irritation.
- **Serious eye damage/irritation:** Causes serious eye damage.
- **Respiratory or skin sensitization:** May cause an allergic skin reaction.
- **Germ cell mutagenicity:** Suspected of causing genetic defects.
- **Carcinogenicity:** Based on available data, the classification criteria are not met. National Toxicology Program (NTP): No. IARC Not Listed.
- **Reproductive Toxicity:** Based on available data, the classification criteria are not met.
- **STOT - Single exposure:** Based on available data, the classification criteria are not met.
- **STOT - Repeated exposure:** Based on available data, the classification criteria are not met.
- **Aspiration hazard:** Based on available data, the classification criteria are not met.
- **Inhalation:** Not relevant at normal room temperatures. When heated, irritating vapors may be formed.
- **Ingestion:** Irritating. May cause nausea, stomach pain and vomiting.
- **Toxicological data:**
  - Reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight <= 700):
    - Acute Toxicity (Oral LD50): 11400 mg/kg (Rat)
    - Acute Toxicity (Dermal LD50): 2000 mg/kg (Rat)
  - Neodecanoic acid oxiranylmethylester:
    - Acute Toxicity (Oral LD50): 9600 mg/kg (Rat)
    - Acute Toxicity (Dermal LD50): 3800 mg/kg (Rat)
12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity: Toxic to aquatic life with long lasting effects.

Reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight <= 700): 1.3 (LC50 96 hours, fish, mg/l) (*)

Neodecanoic acid oxiranylmethylester: 9.6 (LC50 96 hours, fish, mg/l) (*)

Persistence and degradability

Degradability: This product is expected to be heavily biodegradable.

Bioaccumulative potential

Bioaccumulative potential: May accumulate in soil and water systems.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: No information available.

Other adverse effects

Other adverse effects: No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Note that fully cured material is not considered as hazardous waste.

Contaminated packaging: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
14. TRANSPORT INFORMATION

**UN number**

UN-No: 3082

**UN proper shipping name**

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Additional IMDG information:

EmS: F-A , S-F
MFAG: 1

**Transport hazard class(es)**

Class: 9

**Packing group**

PG: III

**Environmental hazards**

Marine pollutant: Yes.
Environmentally Hazardous substance: Yes.

**Special precautions for user**

Special precautions: None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Transport in bulk: Not relevant

15. REGULATORY INFORMATION

**Safety, health and environmental regulations specific to the product**

Special provisions: This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

DSL: All chemicals included in the product are DSL listed or exempt.

National regulation: Hazardous Products Regulations, with amendments.
16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

[Signature]

Allan Vorup

Abbreviations and acronyms used in the safety data sheet:
PBT = Persistent, Bioaccumulative and Toxic.
vPvB = very Persistent and very Bioaccumulative.

Additional information:
Classification according to WHMIS 2015:
Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.