1. IDENTIFICATION

Product identifier

Product name: CLAROCIT LIQUID
Cat. No. 40200073, 40200072
Container size: 500 ml, 1 l

Recommended use and restrictions on use

Application: For embedding of materialographic specimens
Uses advised against: No specific uses advised against are identified. (*)

Details of the supplier of the safety data sheet

Supplier: Struers Ltd
7275 West Credit Avenue
Ontario L5N 5M9 Mississauga
Canada
Tel: +1 (905) 8148855

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI
Any questions to the contents of this safety data sheet should be sent to:
struers@struers.dk

Emergency telephone number

Alberta & NWT:
Poison & Drug Information Service (PADIS): 1-800-332-1414

British Columbia:
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911

Ontario:
Poison Centre: 1-800-268-9017

Québec:
Poison Control Centre: 1-800-463-5060

Infotrac:
1-800-535-5053

Struers CAN:
+1 (905) 8148855
(Only during office hours)

2. HAZARDS IDENTIFICATION

Classification of the hazardous product

WHMIS 2015:
- Flammable Liquids — Category 2
- Skin Irritation — Category 2
- Skin Sensitizer — Category 1
- Specific Target Organ Toxicity — Single Exposure — Category 3 (respiratory tract irritation)
SAFETY DATA SHEET

Product name: CLAROCIT LIQUID
Revision Date: 2019-12-03
Document No.: M0159

Label elements

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H225</td>
<td>Highly flammable liquid and vapour.</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>H317</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td>P210</td>
<td>Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</td>
</tr>
<tr>
<td>P261</td>
<td>Avoid breathing dust/fume/gas/mist/vapours/spray.</td>
</tr>
<tr>
<td>P280</td>
<td>Wear protective gloves/protective clothing/eye protection/face protection</td>
</tr>
<tr>
<td>P302 + P352</td>
<td>IF ON SKIN: Wash with plenty of water.</td>
</tr>
<tr>
<td>P333 + P313</td>
<td>If skin irritation or rash occurs: Get medical advice/attention.</td>
</tr>
<tr>
<td>P233</td>
<td>Keep container tightly closed.</td>
</tr>
<tr>
<td>P240</td>
<td>Ground and bond container and receiving equipment.</td>
</tr>
<tr>
<td>P241</td>
<td>Use explosion-proof electrical, ventilating and lighting equipment.</td>
</tr>
<tr>
<td>P242</td>
<td>Use non-sparking tools.</td>
</tr>
<tr>
<td>P243</td>
<td>Take action to prevent static discharges.</td>
</tr>
<tr>
<td>P271</td>
<td>Use only outdoors or in a well-ventilated area.</td>
</tr>
<tr>
<td>P272</td>
<td>Contaminated work clothing should not be allowed out of the workplace.</td>
</tr>
<tr>
<td>P304 + P340</td>
<td>IF INHALED: Remove person to fresh air and keep comfortable for breathing.</td>
</tr>
<tr>
<td>P362 + P364</td>
<td>Take off contaminated clothing and wash it before reuse.</td>
</tr>
<tr>
<td>P370 + P378</td>
<td>In case of fire: Use alcohol resistant foam, carbon dioxide or dry powder to extinguish.</td>
</tr>
<tr>
<td>P403 + P235</td>
<td>Store in a well-ventilated place. Keep cool.</td>
</tr>
<tr>
<td>P405</td>
<td>Store locked up.</td>
</tr>
<tr>
<td>P501</td>
<td>Dispose of contents/container in accordance with local regulations.</td>
</tr>
</tbody>
</table>

Other hazards

The product is highly flammable, and explosive vapors/air mixtures may be formed even at normal room temperatures.

PBT/vPvB: No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures
4. FIRST-AID MEASURES

Description of first-aid measures

Burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

Inhalation: Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and take along these instructions.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.
5. FIRE-FIGHTING MEASURES

**Extinguishing media**

Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Cool containers exposed to heat with water spray and remove container, if no risk is involved.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the hazardous product**

**Specific hazards:** During fire, health hazardous gases may be formed.

**Advice for fire-fighters**

**Protective equipment for fire-fighters:** Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel:** Do not smoke or use open fire, or other sources of ignition. Avoid inhalation of vapors and contact with skin and eyes. For personal protection, see section 8.

**For emergency responders:** No specific recommendations. For personal protection, see section 8.

**Environmental precautions**

Environmental precautions: Avoid discharge into drains, water courses or onto the ground.

**Methods and material for containment and cleaning up**

**Spill Cleanup Methods:** Remove sources of ignition. Dam and absorb spillages with sand, earth or other non-combustible material.

7. HANDLING AND STORAGE

**Precautions for safe handling**

**Safe handling advice:** Do not smoke or use open fire or other sources of ignition. Avoid inhalation of vapors and contact with skin and eyes. Observe good chemical hygiene practices.

**Technical measures:** Work practice should minimize contact.

**Technical precautions:** Local exhaust is recommended.

**Conditions for safe storage, including any incompatibilities**

**Technical measures for safe storage:** Follow rules for flammable liquids.

**Storage conditions:** Store in tightly closed original container in a well-ventilated place.

**Specific end-use(s)**

**Specific use(s):** No information available.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Other provincial OEL's may apply.

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical name</th>
<th>As:</th>
<th>Exposure limits:</th>
<th>Type:</th>
<th>Notes:</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>67-64-1</td>
<td>Acetone</td>
<td>- 750 ppm</td>
<td>1780 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>Quebec</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- 1000 ppm</td>
<td>2380 mg/m³</td>
<td>STEL</td>
<td>15min</td>
<td></td>
</tr>
<tr>
<td>67-64-1</td>
<td>Acetone</td>
<td>- 500 ppm</td>
<td>1200 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>Alberta</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- 750 ppm</td>
<td>1800 mg/m³</td>
<td>STEL</td>
<td>15min</td>
<td></td>
</tr>
<tr>
<td>67-64-1</td>
<td>Acetone</td>
<td>- 250 ppm</td>
<td></td>
<td>TWA</td>
<td>-</td>
<td>BC</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- 500 ppm</td>
<td></td>
<td>STEL</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>- 50 ppm</td>
<td>205 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>Alberta</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- 100 ppm</td>
<td>410 mg/m³</td>
<td>STEL</td>
<td>15min</td>
<td></td>
</tr>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>- 50 ppm</td>
<td></td>
<td>TWA</td>
<td>S(D)</td>
<td>BC</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- 100 ppm</td>
<td></td>
<td>STEL</td>
<td>S(D)</td>
<td></td>
</tr>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>- 100 ppm</td>
<td>410 mg/m³</td>
<td>TWA</td>
<td>S</td>
<td>Quebec</td>
</tr>
</tbody>
</table>

Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of vapors. Provide easy access to water supply and eye wash facilities.

Personal protection: Personal protection equipment should be chosen according to relevant standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. Use respiratory equipment with gas filter, type AX.

Hand protection: Wear protective gloves. Butyl rubber gloves are recommended. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

- Thickness: 0.1 - 0.2 mm
- Breakthrough time: 5 min (*)

Eye protection: Wear goggles/face shield.

Skin protection: Risk of contact: Wear apron or protective clothing in case of splashes.

Hygiene measures: Remove contaminated clothing and wash the skin thoroughly with soap and water after work. When using do not eat, drink or smoke.

Environmental Exposure Controls: Not available.
9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance: Liquid.
Colour: Colourless.
Odour: Ester.
Odour threshold: Not available.

pH: Not available.
Melting point: Not available.
Boiling point: 101 °C
Flash point: 10 °C
Evaporation rate: Not available.

Flammability (solid, gas): Not available.
Explosion limits: 2.1-12.5 vol%
Vapour pressure: 47 hPa (20 °C)
Vapour density: Not available.
Relative density: Not available.

Solubility: Miscible with water.
Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature (°C): Not available.

Decomposition temperature (°C): Not available.
Viscosity: Not available.

Explosive properties: The product is highly flammable, and explosive vapors/air mixtures may be formed even at normal room temperatures.

Oxidising properties: Not available.

Other information

Other data: Volatile Organic Compound (VOC): 691 g/l (calculated)
10. STABILITY AND REACTIVITY

Reactivity
Reactivity: No data available.

Chemical stability
Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions
Hazardous Reactions: Polymerises generating heat.

Conditions to avoid
Conditions/materials to avoid: Avoid exposure to high temperatures or direct sunlight.

Incompatible materials
Incompatible materials: Avoid contact with oxidizing agents.

Hazardous decomposition products
Hazardous decomposition products: No information available.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects
Acute Toxicity (Oral): Based on available data the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data the classification criteria are not met.
Skin Corrosion/Irritation: Causes skin irritation.
Serious eye damage/irritation: Based on available data the classification criteria are not met.
Respiratory or skin sensitization: May cause an allergic skin reaction.
Germ cell mutagenicity: Based on available data the classification criteria are not met.
Carcinogenicity: Based on available data the classification criteria are not met.
National Toxicology Program (NTP): No.
IARC Cancer Review: Group 3 for Methyl methacrylate.
Reproductive Toxicity: Based on available data the classification criteria are not met.
STOT - Single exposure: May cause respiratory irritation.
STOT - Repeated exposure: Based on available data the classification criteria are not met.
Aspiration hazard: Based on available data the classification criteria are not met.
Inhalation: Vapors may cause headache, fatigue, dizziness and nausea.
Skin contact: Contains components which may penetrate the skin.
Eye contact: May irritate and cause redness and pain.
Ingestion: Irritating. May be absorbed in the body and cause dizziness, nausea and vomiting.
Specific effects: Frequent inhalation of even small concentrations may cause irritability, fatigue and memory failure and eventually permanent damage to the nervous system, including the brain.
12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity: The product is not expected to be hazardous to the environment.

Persistence and degradability

Degradability: The degradability of the product has not been stated.

Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: No information available.

Other adverse effects

Other adverse effects: No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

Contaminated packaging: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
14. TRANSPORT INFORMATION

The product is covered by international regulation on the transport of dangerous goods (IMDG, IATA).

**UN number**

UN-No: 1866

**UN proper shipping name**

Proper Shipping Name: RESIN SOLUTION, flammable (Methyl methacrylate)

Additional IMDG information:
EmS: F-E, S-E
MFAG: 1

**Transport hazard class(es)**

Class: 3

**Packing group**

PG: II

**Environmental hazards**

Marine pollutant: No.
Environmentally Hazardous substance: No.

**Special precautions for user**

Special precautions: None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Transport in bulk: Not relevant
SAFETY DATA SHEET

Product name: CLAROCIT LIQUID
Revision Date: 2019-12-03
Document No.: M0159

15. REGULATORY INFORMATION

Safety, health and environmental regulations specific to the product

Special provisions: This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

DSL: All chemicals included in the product are DSL listed or exempt.

National regulation:

Hazardous Products Regulations, with amendments.
Canadian Environmental Protection Act, Reporting for the Domestic Substances List (DSL), with amendments.
Ontario: Control of Exposure to Biological or Chemical Agents R.R.O. 1990, Reg. 833, with amendments (2016).
Quebec: Regulation respecting the quality of the work environment, with amendments (2013-12-13).
16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 8.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

[Signature]

Allan Vorup

Abbreviations and acronyms used in the safety data sheet:

PBT = Persistent, Bioaccumulative and Toxic.
vPvB = very Persistent and very Bioaccumulative.

Additional information:

Classification according to WHMIS 2015:

Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.