1. IDENTIFICATION

Product identifier

Product name: POLYFAST
Cat. No. 40100036, 40100037

Container size: 1 kg, 7.5 kg

Recommended use and restrictions on use

Application: For embedding of materialographic specimens

Uses advised against: No specific uses advised against are identified. (*)

Details of the supplier of the safety data sheet

Supplier: Struers Ltd
7275 West Credit Avenue
Ontario L5N 5M9 Mississauga
Canada
Tel:+1 (905) 8148855

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI

Any questions to the contents of this safety data sheet should be sent to:
struers@struers.dk

Emergency telephone number

Alberta & NWT:
Poison & Drug Information Service (PADIS): 1-800-332-1414

British Columbia:
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911

Ontario:
Poison Centre: 1-800-268-9017

Québec:
Poison Control Centre: 1-800-463-5060

Infotrac:
1-800-535-5053

Struers CAN:
+1 (905) 8148855
(Only during office hours)
2. HAZARDS IDENTIFICATION

Classification of the hazardous product

WHMIS 2015: The product is not classified.

Label elements

(*)

The substance/mixture does not meet the criteria for classification, but the following labelling must be applied:

Warning
May form combustible dust concentrations in air.

Other hazards

Fine particles may form explosive vapor/air mixtures. Inhalation of dust may irritate the respiratory system. Prolonged skin contact may cause redness and irritation. Dust in the eyes will cause irritation.

PBT/vPvB: No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: resin.

WHMIS 2015:

<table>
<thead>
<tr>
<th>%</th>
<th>CAS-No.</th>
<th>EC No.</th>
<th>REACH Reg. No.</th>
<th>Chemical name</th>
<th>Hazard classification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>10-15</td>
<td>7782-42-5</td>
<td>231-955-3</td>
<td>-</td>
<td>Grafite</td>
<td>-</td>
<td></td>
</tr>
</tbody>
</table>
| 1-5  | 100-97-0      | 202-905-8 | -              | Methenamine   | Flammable Solid Category 2
Skin Sensitizer Category 1 |
| <1   | 108-95-2      | 203-632-7 | 01-2119471329-32-xxxx | Phenol | Germ Cell Mutagenicity Category 2
Acute (Inhalation) Toxicity Category 3
Acute (Dermal) Toxicity Category 3
Acute (Oral) Toxicity Category 3
Category 2 Target organ toxicant, Repeated Exposure
Skin Corrosion Category 1B |
4. FIRST-AID MEASURES

Description of first-aid measures

Inhalation: Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and take along these instructions.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions.

Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Extinguishing media

Extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: No specific precautions.

Specific hazards arising from the hazardous product

Specific hazards: By heating and fire, toxic vapors/gases may be formed.

Advice for fire-fighters

Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Avoid inhalation of dust. Avoid inhalation of vapors and contact with skin and eyes. For personal protection, see section 8.

For emergency responders: No specific recommendations. For personal protection, see section 8.

Environmental precautions

Environmental precautions: Do not discharge into drains, water courses or onto the ground.

Methods and material for containment and cleaning up

Spill Cleanup Methods: Collect spillage with shovel, broom or the like. Dispose of collected dust according to agreement with local authorities.

Reference to other items

References: For personal protection, see section 8. For waste disposal, see section 13.
7. HANDLING AND STORAGE

Precautions for safe handling

Safe handling advice: Avoid inhalation of dust. Avoid contact with skin and eyes. Observe good chemical hygiene practices.

Technical measures: Work practice should minimize contact. Use work methods which minimize dust production.

Technical precautions: Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities

Technical measures for safe storage: No special precautions.

Storage conditions: Store in tightly closed original container. Store at room temperature.

Specific end-use(s)

Specific use(s): No information available.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Other provincial OEL's may apply.

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.:</th>
<th>Chemical name:</th>
<th>As:</th>
<th>Exposure limits:</th>
<th>Type:</th>
<th>Notes:</th>
<th>References:</th>
</tr>
</thead>
<tbody>
<tr>
<td>108-95-2</td>
<td>Phenol</td>
<td>-</td>
<td>5 ppm</td>
<td>19 mg/m3</td>
<td>TWA</td>
<td>Pc</td>
</tr>
<tr>
<td>7782-42-5</td>
<td>Graphite (all forms except fibers), respirable dust</td>
<td>-</td>
<td>2.5 mg/m3</td>
<td>TWA</td>
<td>-</td>
<td>Quebec</td>
</tr>
<tr>
<td>7782-42-5</td>
<td>Graphite, all forms except graphite fibers, respirable</td>
<td>-</td>
<td>2 mg/m3</td>
<td>TWA</td>
<td>-</td>
<td>BC</td>
</tr>
<tr>
<td>108-95-2</td>
<td>Phenol</td>
<td>-</td>
<td>5 ppm</td>
<td>TWA</td>
<td>Skin</td>
<td>BC</td>
</tr>
<tr>
<td>100-97-0</td>
<td>Hexamethylenetetramine</td>
<td>-</td>
<td>0.35 ppm</td>
<td>2 mg/m3</td>
<td>STEL</td>
<td>Ont; 15min</td>
</tr>
</tbody>
</table>

Notes: Pc: SKIN (percutaneous).

Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation. Local exhaust is recommended.

Personal protection: Personal protection equipment should be chosen according to relevant standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. Use respiratory equipment with combination filter, type A2/P2.

Hand protection: Risk of contact: Wear protective gloves. Nitrile gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Risk of contact: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of contact.

Hygiene measures: Wash hands after handling.

Environmental Exposure Controls: Not available.
### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Solid</td>
</tr>
<tr>
<td>Colour</td>
<td>Various colours</td>
</tr>
<tr>
<td>Odour</td>
<td>Phenolic</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature (°C)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature (°C)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**Other information**

**Other data:** Volatile Organic Compound (VOC): 0 g/l (calculated)
10. STABILITY AND REACTIVITY

Reactivity
Reactivity: None under normal conditions.

Chemical stability
Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions
Hazardous Reactions: None under normal conditions.

Conditions to avoid
Conditions/materials to avoid: Avoid dust close to ignition sources.

Incompatible materials
Incompatible materials: Avoid contact with acids and oxidising substances.

Hazardous decomposition products
Hazardous decomposition products: By heating and fire, toxic vapors/gases may be formed.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects
Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.
Serious eye damage/irritation: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization: Test has determined that the product is not sensitising by skin contact. Buehler test: Not sensitizing. Guinea pig maximization test (GPMT): Not sensitizing.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met. National Toxicology Program (NTP): No. IARC Cancer Review: Group 3 for Phenol.
Reproductive Toxicity: Based on available data, the classification criteria are not met.
STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.
Inhalation: Dust may irritate throat and respiratory system and cause coughing. Vapors liberated during curing of the product may in high concentrations irritate the throat and respiratory system and cause coughing.
Skin contact: Prolonged contact may cause redness and irritation.
Eye contact: Dust in the eyes will cause irritation.
Ingestion: May irritate and cause malaise.
12. ECOLOGICAL INFORMATION

Ecotoxicity
Ecotoxicity: The environmental hazard of the product is considered to be limited.

Persistence and degradability
Degradability: The degradability of the product has not been stated.

Bioaccumulative potential
Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil
Mobility: No data available.

Results of PBT and vPvB assessment
PBT/vPvB: No information available.

Other adverse effects
Other adverse effects: No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods
Waste from residues: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Note that fully cured material is not considered as hazardous waste.

Contaminated packaging: Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
14. TRANSPORT INFORMATION
The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, TDG).

UN number
UN-No: -

UN proper shipping name
Proper Shipping Name: -

Transport hazard class(es)
Class: -

Packing group
PG: -

Environmental hazards
Marine pollutant: -
Environmentally Hazardous substance: -

Special precautions for user
Special precautions: None known.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Transport in bulk: Not relevant

15. REGULATORY INFORMATION

Safety, health and environmental regulations specific to the product

Special provisions: DSL listed: All ingredients are listed or exempt.
National regulation: Hazardous Products Regulations, with amendments.
Canadian Environmental Protection Act, Reporting for the Domestic Substances List (DSL), with amendments.
Quebec: Regulation respecting the quality of the work environment, with amendments (2013-12-13).
Ontario: Control of Exposure to Biological or Chemical Agents R.R.O. 1990, Reg. 833, with amendments (2016).
16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 2.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

[Signature]

Allan Vorup

Additional information: Classification according to WHMIS 2015:
On basis of test data.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.