

Product name:	COOLI ADDITIVE PLUS	Page:	1/9
Revision date:	2020-01-03	Print date:	2020-01-03
Document No.:	M0231	SDS-ID:	SG-EN/2.0

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

Product name: COOLI ADDITIVE PLUS  
Cat. No. 49900071, 49900072

Container size: 1 l, 4 l

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Application: Additive for cutting fluid.

Uses advised against: No specific uses advised against are identified. (\*)

### 1.3. Details of the supplier of the safety data sheet

Supplier: Struers ApS, Singapore Branch  
627A Aljunied Road  
#07-08 BizTech Centre  
389842 Singapore  
Tel: +65 6299 2268

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI  
Any questions to the contents of this safety data sheet should be sent to:  
struers@struers.dk

### 1.4. Emergency telephone number

24-hour Emergency Medical Service (EMS): 995.

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

GHS: Based on available data the classification criteria are not met.

### 2.2. Label elements

The substance/mixture does not meet the criteria for classification and labelling.

### 2.3. Other hazards

PBT/vPvB: No information available.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2. Mixtures

The following substances shall be indicated according to legislation:

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## GHS:

<u>%:</u>	<u>CAS-No.:</u>	<u>EC No.:</u>	<u>REACH Reg. No:</u>	<u>Chemical name:</u>	<u>Hazard classification:</u>	<u>Notes:</u>
10-20	102-71-6	203-049-8	01-2119486482-31-xxxx	Triethanolamine	-	
5-7	105-59-9	203-312-7	01-2119488970-24-xxxx	2,2'-(Methylimino)diethanol	Serious eye damage/eye irritation 2	
1-5	-	-	-	Sebacic acid, compound with 2-aminoethanol, ionic mixture, chemical equilibrium of acid and base in an aqueous solution	Acute inhalation toxicity Cat 4 STOT single Cat 3	
1-2.5	95-14-7	202-394-1	01-2119979079-20-xxxx	1,2,3-Benzotriazole	Acute oral toxicity Cat 4 Serious eye damage/eye irritation 2 Aquatic, Chronic Cat 2	

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

Inhalation: Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and bring along these instructions.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water. In case of eczema or other skin disorders: Seek medical attention and bring these instructions.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

### 4.3. Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.

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## SECTION 5: FIREFIGHTING MEASURES

### **5.1. Extinguishing media**

Extinguishing media: Extinguish with foam, carbon dioxide, dry powder or water fog.  
Do not use water jet as an extinguisher, as this will spread the fire.

### **5.2. Special hazards arising from the substance or mixture**

Specific hazards: In case of fire, toxic gases may be formed (COx, NOx).

### **5.3. Advice for firefighters**

Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### **6.1. Personal precautions, protective equipment and emergency procedures**

In case of spills, beware of slippery floors and surfaces.

For non-emergency personnel: Avoid inhalation of vapours and spray mist and contact with skin and eyes. For personal protection, see section 8.

For emergency responders: No specific recommendations. For personal protection, see section 8.

### **6.2. Environmental precautions**

Environmental precautions: Avoid discharge into drains, water courses or onto the ground.

### **6.3. Methods and material for containment and cleaning up**

Methods for cleaning up: Absorb spillage with non-combustible, absorbing material.

### **6.4. Reference to other sections**

Reference: For personal protection, see section 8. For waste disposal, see section 13.

## SECTION 7: HANDLING AND STORAGE

### **7.1. Precautions for safe handling**

Safe handling advice: Avoid inhalation of vapours and contact with skin and eyes. Observe good chemical hygiene practices. Change contaminated clothing.

Technical measures: Work practice should minimise contact. Do not eat, drink or smoke when using the product.

Technical precautions: Mechanical ventilation may be required. Provide easy access to water supply and eye wash facilities.

### **7.2. Conditions for safe storage, including any incompatibilities**

Storage conditions: Store in tightly closed original container in a dry and cool place.

### **7.3. Specific end use(s)**

Specific use(s): No information available.

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## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

No occupational exposure limit assigned.

### 8.2. Exposure controls

<u>Engineering measures:</u>	Provide adequate ventilation. Minimize the risk of inhalation of vapours.
<u>Personal protection:</u>	Personal protection equipment should be chosen according to the ANSI standards and in discussion with the supplier of the personal protective equipment.
<u>Respiratory equipment:</u>	In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. It is recommended to use respiratory equipment with combination filter, type ABEK
<u>Hand protection:</u>	Wear protective gloves. Nitrile gloves or rubber gloves are recommended. The most suitable glove must be chosen in collaboration with the gloves supplier, who can inform about the breakthrough time of the glove material. Breakthrough time: 480 min Thickness: 0.11 mm (*)
<u>Eye protection:</u>	Wear goggles/face shield.
<u>Skin protection:</u>	Wear apron or protective clothing in case of contact.
<u>Hygiene measures:</u>	Wash hands after handling. Wash contaminated clothing before reuse.
<u>Environmental Exposure Controls:</u>	Not available.

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## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

Form: Liquid.

Colour: Yellow.

Odour: Mild.

Odour threshold: Not available.

pH: 9,6 (20°C) (68°F)

Melting point: Not available.

Boiling point: >100°C  
>212°F

Flash point: >100°C  
>212°F

Evaporation rate: Not available.

Flammability (solid, gas): Non-flammable.

Explosion limits: Not applicable.

Vapour pressure: Not available.

Vapour density: Not available.

Relative density: 1,055

Solubility: Soluble in water.

Partition coefficient (n-octanol/water): Not applicable.

Auto-ignition temperature (°C): Not available.

Decomposition temperature (°C): Not available.

Viscosity: Kinematic viscosity: 10 mm<sup>2</sup>/s (20°C) (68°F)

Explosive properties: Not applicable.

Oxidising properties: Not applicable.

**9.2. Other information**

Other data: Volatile Organic Compound (VOC): 0 g/l (calculated)

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## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

Reactivity: Cutting debris kept in closed container may develop gas. Keep cutting debris dry to avoid exothermic reaction.

### 10.2. Chemical stability

Stability: Stable under normal temperature conditions.

### 10.3. Possibility of hazardous reactions

Hazardous reactions: None under normal conditions.

### 10.4. Conditions to avoid

Conditions/materials to avoid: Avoid exposure to high temperatures or direct sunlight.

### 10.5. Incompatible materials

Incompatible materials: Strong oxidising substances, strong acids and strong bases.

### 10.6. Hazardous decomposition products

Hazardous decomposition products: In case of fire, toxic gases (CO, CO<sub>2</sub>, NO<sub>x</sub>) may be formed.

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

Acute Toxicity (Oral): Based on available data, the classification criteria are not met.

1,2,3-Benzotriazole: LD<sub>50</sub> = 720 mg/kg (oral rat)

Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.

Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.

Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive Toxicity: Based on available data, the classification criteria are not met.

STOT - Single exposure: Based on available data, the classification criteria are not met.

STOT - Repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Vapours may cause drowsiness and dizziness.

Skin contact: Prolonged and frequent contact may cause redness and irritation.

Eye contact: May irritate and cause redness and pain.

Ingestion: May be absorbed in the body and cause dizziness, nausea and vomiting.

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## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

Ecotoxicity: Harmful to aquatic life with long lasting effects.

### 12.2. Persistence and degradability

Degradability: This product is expected to be not readily biodegradable.

### 12.3. Bioaccumulative potential

Bioaccumulative potential: Not determined.

1,2,3-Benzotriazole: log Pow: 1,44

### 12.4. Mobility in soil

Mobility: No data available.

### 12.5. Results of PBT and vPvB assessment

PBT/vPvB: No information available.

### 12.6. Other adverse effects

Other adverse effects: No information available.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

Waste from residues: Dispose of waste and residues in accordance with local authority requirements.  
Waste is classified as hazardous waste. Do not store cutting debris in closed container. See section 10.1.  
EWC-code: 12 01 09

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.

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## SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA).

### **14.1. UN number**

UN-No: -

### **14.2. UN proper shipping name**

Proper Shipping Name: -

### **14.3. Transport hazard class(es)**

Class: -

### **14.4. Packing group**

PG: -

### **14.5. Environmental hazards**

Marine pollutant: -

Environmentally Hazardous -

Substance:

### **14.6. Special precautions for user**

Special precautions: None known.

### **14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Transport in bulk: Not relevant.

## SECTION 15: REGULATORY INFORMATION

### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

National regulation: Singapore Standard SS 586: Part 2 : 2014; Globally harmonised system of classification and labelling of chemicals - Singapore's adaptations.  
Singapore Standard SS 586: Part 3 : 2014; Preparation of safety data sheets (SDS).

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## SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 8.

The (\*) indicates the changes made with respect to the previous version.

Approved by DHI.



Additional information:

Classification according to Singapore Standard SS 586: Part 2 : 2014:  
Calculation method.

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The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.  
[www.dhigroup.com](http://www.dhigroup.com).

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