SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name: CORROZIP

1.2. Relevant identified uses of the substance or mixture and uses advised against

Application: Additive for cutting fluid.

Uses advised against: No specific uses advised against are identified. (*)

1.3. Details of the supplier of the safety data sheet

Supplier: Struers ApS
Pederstrupvej 84
DK-2750 Ballerup
Tel:+45 44 600 800

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI

Any questions to the contents of this safety data sheet should be sent to:

struers@struers.dk

1.4. Emergency telephone number

NHS: 111

+45 44 600 800
(Only during office hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP: The product is not classified.

2.2. Label elements

The substance/mixture does not meet the criteria for classification, but the following labelling must be applied:

Contains 1,2-Benzisothiazolin-3-one. May produce an allergic reaction.

Safety data sheet available on request.

2.3. Other hazards

Contains a substance/a group of substances with possible risk of harm to the unborn child and with possible risk of impaired fertility.

PBT/vPvB: Not Classified as PBT/vPvB by current EU criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

The product contains: Boric acid, salts, glycols and water.
SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Move into fresh air and keep at rest. Get medical attention if any discomfort continues.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.

Ingestion: Rinse mouth thoroughly. DO NOT induce vomiting. Get medical attention immediately. (*)

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

4.3. Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media: Extinguish with foam, carbon dioxide or dry powder. Do not use water as an extinguisher.

5.2. Special hazards arising from the substance or mixture

Specific hazards: In case of fire, toxic gases may be formed (COx, NOx).

5.3. Advice for firefighters

Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.
SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Avoid contact with skin and eyes. For personal protection, see section 8.

For emergency responders: No specific recommendations. For personal protection, see section 8.

6.2. Environmental precautions

Environmental precautions: Avoid discharge into water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Dam and absorb spillage with sand, sawdust or other absorbent.

6.4. Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling advice: Avoid inhalation of vapours and contact with skin and eyes. Observe good chemical hygiene practices.

Technical measures: Work practice should minimise contact.

Technical precautions: Local exhaust is recommended.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in tightly closed original container. Protect from freezing and direct sunlight.

7.3. Specific end use(s)

Specific use(s): No information available.
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

No occupational exposure limit assigned.

8.2. Exposure controls

Engineering measures: Provide adequate ventilation.

Personal protection: Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation use suitable respirator. It is recommended to use respiratory equipment with combination filter, type A2/P2.

Hand protection: Wear protective gloves. Nitrile gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Breakthrough time: 4 hours

Thickness: 0.4 mm (*)

Eye protection: Risk of contact: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Environmental Exposure Controls: Not available.
**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form</strong></td>
<td>Liquid.</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>The colour can vary slightly from batch to batch.</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Mild</td>
</tr>
<tr>
<td><strong>Odour threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>9.1 (23°C / 50 g/l)</td>
</tr>
<tr>
<td><strong>Melting point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Boiling point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>&gt;120°C (*)</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limits</strong></td>
<td>Not relevant.</td>
</tr>
<tr>
<td><strong>Vapour pressure</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapour density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>1.08</td>
</tr>
<tr>
<td><strong>Solubility</strong></td>
<td>Miscible with water.</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature (°C)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Decomposition temperature (°C)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Kinematic viscosity: 13 mm²/s (20°C)</td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>Not considered to be explosive.</td>
</tr>
<tr>
<td><strong>Oxidising properties</strong></td>
<td>Not available.</td>
</tr>
</tbody>
</table>

9.2. Other information

| Other data                     | No information available. |
SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity
Reactivity: No data available.

10.2. Chemical stability
Stability: Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions
Hazardous Reactions: No data available.

10.4. Conditions to avoid
Conditions/materials to avoid: No information available.

10.5. Incompatible materials
Incompatible materials: Strong oxidising agents.

10.6. Hazardous decomposition products
Hazardous decomposition products: NOx, CO.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects
Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.
Serious eye damage/irritation: Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive Toxicity: Based on available data, the classification criteria are not met.
STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Not relevant at normal room temperatures. When heated, irritating vapours may be formed.

Inhalation:
Skin contact: Prolonged or frequent contact may cause redness, itching, eczema and skin cracking. The product contains a small amount of sensitising substance which may provoke an allergic reaction among sensitive individuals in contact with skin.
Eye contact: Splashes may irritate.
Ingestion: May irritate and cause malaise.
Specific effects: Contains a substance/group of substances with possible risk of harm to the unborn child and with possible risk of impaired fertility.
SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity
Ecotoxicity: The product is not expected to be hazardous to the environment.

12.2. Persistence and degradability
Degradability: The degradability of the product has not been stated.

12.3. Bioaccumulative potential
Bioaccumulative potential: No data available on bioaccumulation.

12.4. Mobility in soil
Mobility: No data available.

12.5. Results of PBT and vPvB assessment
PBT/vPvB: This product does not contain any PBT or vPvB substances.

12.6. Other adverse effects
Other adverse effects: No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods
Waste from residues: Dispose of waste and residues in accordance with local authority requirements.

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.

EWC-code: 12 01 09
SECTION 14: TRANSPORT INFORMATION
The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number
UN-No: -

14.2. UN proper shipping name
Proper Shipping Name: -

14.3. Transport hazard class(es)
Class: -

14.4. Packing group
PG: -

14.5. Environmental hazards
Marine pollutant: -
Environmentally Hazardous substance: -

14.6. Special precautions for user
Special precautions: None known.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code
Transport in bulk: Not relevant.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
The Control of Substances Hazardous to Health Regulations 2002 (S.I 2002 No. 2677) with amendments.

15.2. Chemical Safety Assessment
CSA status: No chemical safety assessment has been carried out.
SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 4, 8, 9. The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Abbreviations and acronyms used in the safety data sheet:
PBT = Persistent, Bioaccumulative and Toxic.
vPvB = very Persistent and very Bioaccumulative.

Additional information:
Classification according to Regulation (EC) No. 1272/2008:
Calculation method.

Wording of H-statements:
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H360FD May damage fertility. May damage the unborn child.
H400 Very toxic to aquatic life.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.