SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name: ACRYDYE BLUE, RED AND YELLOW
Cat. No. 40300081
Container size: 3 x 20 ml

1.2. Relevant identified uses of the substance or mixture and uses advised against

Application: Dye for resin for embedding of materialographic specimens.

1.3. Details of the supplier of the safety data sheet

Supplier: Struers ApS
Pederstrupvej 84
DK-2750 Ballerup
Tel:+45 44 600 800

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI

Any questions to the contents of this safety data sheet should be sent to: struers@struers.dk

1.4. Emergency telephone number

NHS: 111

+45 44 600 800
(Only during office hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP: The product is not classified. The product has been tested and found not irritant to eyes and skin.

2.2. Label elements

The substance/mixture does not meet the criteria for classification, but the following labelling must be applied:

Contains A mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H -isothiazol-3-one [EC no. 220-239-6] [3:1] and 1,2-Benzisothiazolin-3-one. May produce an allergic reaction.

Safety data sheet available on request.

2.3. Other hazards

PBT/vPvB: No information available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

The product contains: Pigment dispersed in water and propylene glycol and surfactants.
SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

**Inhalation:** Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and bring these instructions.

**Skin contact:** Remove contaminated clothing immediately and wash skin with soap and water.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.

**Ingestion:** Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

4.2. Most important symptoms and effects, both acute and delayed

**Symptoms/effects:** See section 11 for more detailed information on health effects and symptoms.

4.3. Indication of any immediate medical attention and special treatment needed

**Medical attention/treatments:** Treat symptomatically.
SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media
Extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

5.2. Special hazards arising from the substance or mixture
Specific hazards: During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters
Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Personal precautions: Avoid contact with skin and eyes.
Protective equipment: Avoid contact with skin and eyes. For personal protection, see section 8. (*)
Emergency procedures: No specific recommendations. For personal protection, see section 8. (*)

6.2. Environmental precautions
Environmental precautions: Avoid discharge into water courses or onto the ground.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Absorb spillage with suitable absorbent material.

6.4. Reference to other sections
References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling
Safe handling advice: Avoid contact with skin and eyes. Observe good chemical hygiene practices.
Technical measures: Work practice should minimise contact.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Store in tightly closed original container in a well-ventilated place.

7.3. Specific end use(s)
Specific use(s): No information available.
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.:</th>
<th>Chemical name:</th>
<th>As:</th>
<th>Exposure limits:</th>
<th>Type:</th>
<th>Notes:</th>
<th>References:</th>
</tr>
</thead>
<tbody>
<tr>
<td>57-55-6</td>
<td>Propane-1,2-diol, particulates</td>
<td>-</td>
<td>10 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td>57-55-6</td>
<td>Propane-1,2-diol, total vapour and particulates</td>
<td>-</td>
<td>150 ppm 474 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Engineering measures: Provide adequate ventilation. Observe occupational exposure limits and minimise the risk of inhalation. Local exhaust is recommended.

Personal protection: Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. Use respiratory equipment with combination filter, type A2/P2.

Hand protection: Wear protective gloves. Nitrile gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Risk of splashes: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Environmental Exposure Controls: Not available.
### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

(*)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Coloured liquid.</td>
</tr>
<tr>
<td>Odour</td>
<td>Not available</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>7.5-8.5</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Boiling point</td>
<td>100 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.17-1.20</td>
</tr>
<tr>
<td>Solubility</td>
<td>Miscible with water.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature (°C)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature (°C)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

9.2. Other information

<table>
<thead>
<tr>
<th>Other data</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other data</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity
Reactivity:
No data available.

10.2. Chemical stability
Stability:
Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions
Hazardous Reactions:
None under normal conditions.

10.4. Conditions to avoid
Conditions/materials to avoid:
Avoid heat.

10.5. Incompatible materials
Incompatible materials:
Strong oxidising substances.

10.6. Hazardous decomposition products
Hazardous decomposition products:
None in particular.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects
Acute Toxicity (Oral):
Based on available data, the classification criteria are not met.

Acute Toxicity (Dermal):
Based on available data, the classification criteria are not met.

Acute Toxicity (Inhalation):
Based on available data, the classification criteria are not met.

Skin Corrosion/Irritation:
The product has been tested and found not irritant to eyes and skin.

Serious eye damage/irritation:
The product has been tested and found not irritant to eyes and skin.

Respiratory or skin sensitisation:
Based on available data, the classification criteria are not met.

Germ cell mutagenicity:
Based on available data, the classification criteria are not met.

Carcinogenicity:
Based on available data, the classification criteria are not met.

Reproductive Toxicity:
Based on available data, the classification criteria are not met.

STOT - Single exposure:
Based on available data, the classification criteria are not met.

STOT - Repeated exposure:
Based on available data, the classification criteria are not met.

Aspiration hazard:
Based on available data, the classification criteria are not met.

Ingestion:
May irritate and cause malaise.

Specific effects:
No information available.
SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity: The product contains a substance which is harmful to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

12.2. Persistence and degradability

Degradability: The degradability of the product has not been stated.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT/vPvB: No information available.

12.6. Other adverse effects

Other adverse effects: None known.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues: Dispose of waste and residues in accordance with local authority requirements.

EWC-code: 16 05 09

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.
SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number
UN-No: -

14.2. UN proper shipping name
Proper Shipping Name: -

14.3. Transport hazard class(es)
Class: -

14.4. Packing group
PG: -

14.5. Environmental hazards
Marine pollutant: -
Environmentally Hazardous substance: -

14.6. Special precautions for user
Special precautions: None known.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code
Transport in bulk: Not relevant.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
National regulation:
The Control of Substances Hazardous to Health Regulations 2002 (S.I 2002 No. 2677) with amendments.

15.2. Chemical Safety Assessment
CSA status: No chemical safety assessment has been carried out.
SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 6, 9.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Additional information: Classification according to Regulation (EC) No. 1272/2008:
On basis of test data.

Wording of H-statements:
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H331 Toxic if inhaled.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.