SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
Product name: CITOFAST
Cat. No. 40100068, 40100069
Container size: 1; 7,5 kg

1.2. Relevant identified uses of the substance or mixture and uses advised against
Application: For embedding of materialographic specimens
Uses advised against: No specific uses advised against are identified. (*)

1.3. Details of the supplier of the safety data sheet
Supplier: Struers ApS
Pederstrupvej 84
DK-2750 Ballerup
Tel:+45 44 600 800

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI
Any questions to the contents of this safety data sheet should be sent to: struers@struers.dk

1.4. Emergency telephone number
NHS: 111
+45 44 600 800
(Only during office hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture
CLP: The product is not classified.

2.2. Label elements
The substance/mixture does not meet the criteria for classification, but the following labelling must be applied:

Contains Methyl methacrylate, Dibenzoyl peroxide. May produce an allergic reaction.
Safety data sheet available on request.

2.3. Other hazards
Fine particles may form explosive vapour/air mixtures. Inhalation of dust may irritate the respiratory system. Dust in the eyes will cause irritation. Prolonged skin contact may cause redness and irritation.

PBT/vPvB: No information available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures
The product contains: acrylic resin.
SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Move into fresh air and keep at rest.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and bring these instructions.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyes wide apart.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable take to hospital along with these instructions.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

4.3. Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.
SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media: Powder.

Unsuitable extinguishing media: Water. Foam.

5.2. Special hazards arising from the substance or mixture

Specific hazards: Dust may form explosive mixture with air. In contact with water releases flammable gases.

5.3. Advice for firefighters

Protective equipment for firefighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Avoid contact with skin and eyes. Avoid dust formation. For personal protection, see section 8.

For emergency responders: No specific recommendations. For personal protection, see section 8.

6.2. Environmental precautions

Environmental precautions: Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Collect spillage with shovel, broom or the like. DO NOT use water if avoidable.

6.4. Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling advice: Observe good chemical hygiene practices. Avoid inhalation of dust and contact with skin and eyes.

Technical measures: Avoid spreading dust.

Technical precautions: Local exhaust is recommended.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures for safe storage: No special precautions.

Storage conditions: Store in tightly closed original container.

7.3. Specific end use(s)

Specific use(s): No information available.
### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1. Control parameters

**Occupational exposure limits:**

<table>
<thead>
<tr>
<th>CAS-No.:</th>
<th>Chemical name</th>
<th>As</th>
<th>Exposure limits</th>
<th>Type</th>
<th>Notes</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>-</td>
<td>50 ppm 208 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>100 ppm 416 mg/m³</td>
<td>STEL 15min</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7440-21-3</td>
<td>Silicon, respirable dust</td>
<td>-</td>
<td>4 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td>7440-21-3</td>
<td>Silicon, inhalable dust</td>
<td>-</td>
<td>10 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td>7440-50-8</td>
<td>Copper, dusts and mists</td>
<td>Cu</td>
<td>1 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>2 mg/m³</td>
<td>STEL 15min</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7440-50-8</td>
<td>Copper, fume</td>
<td>-</td>
<td>0.2 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td>7429-90-5</td>
<td>Aluminium metal, inhalable dust</td>
<td>-</td>
<td>10 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td>7429-90-5</td>
<td>Aluminium metal, respirable dust</td>
<td>-</td>
<td>4 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td>94-36-0</td>
<td>Dibenzoyl peroxide</td>
<td>-</td>
<td>5 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td></td>
<td>Dusts, total inhalable dust</td>
<td>-</td>
<td>10 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
<tr>
<td></td>
<td>Dusts, respirable dust</td>
<td>-</td>
<td>4 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>EH40</td>
</tr>
</tbody>
</table>

#### 8.2. Exposure controls

**Engineering measures:** Provide adequate ventilation. Observe occupational exposure limits and minimise the risk of inhalation of dust. Local exhaust is recommended.

**Personal protection:** Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Respiratory equipment:** During dust-raising work: Use respiratory equipment with particle filter, type P2.

**Hand protection:** Risk of contact: Wear protective gloves. Laminate (PE/EVOH) gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

**Eye protection:** Risk of contact: Wear goggles/face shield.

**Skin protection:** No special precautions.

**Environmental Exposure Controls:** Not available.
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance: Solid.

Colour: Grey.

Odour: Not available.

Odour threshold: Not available.

pH: Not available.

Melting point: Not available.

Boiling point: Not available.

Flash point: Not available.

Evaporation rate: Not available.

Flammability (solid, gas): Not available.

Explosive limits: Not available.

Vapour pressure: Not available.

Vapour density: Not available.

Relative density: 1.91

Solubility: insoluble in water

Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature (°C): Not available.

Decomposition temperature (°C): Not available.

Viscosity: Not available.

Explosive properties: Fine particles may form explosive vapour/air mixtures.

Oxidising properties: Not available.

9.2. Other information

Other data: Volatile Organic Compound (VOC): <10 g/l (calculated)
SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity
Reactivity: No data available.

10.2 Chemical stability
Stability: Stable under normal temperature conditions.

10.3 Possibility of hazardous reactions
Hazardous Reactions: In contact with water releases flammable gases.

10.4 Conditions to avoid
Conditions/materials to avoid: Water, moisture.

10.5 Incompatible materials
Incompatible materials: Oxidising materials. Avoid contact with acids and alkalis.

10.6 Hazardous decomposition products
Hazardous decomposition products: When heated and in case of fire, irritating vapours/gases may be formed.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects
Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.
Serious eye damage/irritation: Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive Toxicity: Based on available data, the classification criteria are not met.
STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Dust may irritate throat and respiratory system and cause coughing.
Skin contact: Prolonged contact may cause redness and irritation.
Eye contact: Dust in the eyes will cause irritation.
Ingestion: May irritate and cause malaise.
Specific effects: The product contains a small amount of sensitising substance which may provoke an allergic reaction among sensitive individuals.
SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity: The environmental hazard of the product is considered to be limited.

12.2. Persistence and degradability

Degradability: The product is not biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: Bioaccumulation: Is not expected to be bioaccumulable.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT/vPvB: No information available.

12.6. Other adverse effects

Other adverse effects: No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues: Dispose of waste and residues in accordance with local authority requirements. Note that fully cured material is not considered as hazardous waste.

EWC-code: 16 05 09

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.
SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number
UN-No: -

14.2. UN proper shipping name
Proper Shipping Name: -

14.3. Transport hazard class(es)
Class: -

14.4. Packing group
PG: -

14.5. Environmental hazards
Marine pollutant: -
Environmentally Hazardous substance: -

14.6. Special precautions for user
Special precautions: None known.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code
Transport in bulk: Not relevant.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
National regulation:
The Control of Substances Hazardous to Health Regulations 2002 (S.I 2002 No. 2677) with amendments.

15.2. Chemical Safety Assessment
CSA status: No chemical safety assessment has been carried out.
SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Abbreviations and acronyms used in the safety data sheet:

PBT = Persistent, Bioaccumulative and Toxic.
vPvB = very Persistent and very Bioaccumulative.

Additional information:
Classification according to Regulation (EC) No. 1272/2008:
Calculation method.

Wording of H-statements:

H225 Highly flammable liquid and vapour.
H228 Flammable solid.
H241 Heating may cause a fire or explosion.
H261 In contact with water releases flammable gases.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H400 Very toxic to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.