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Document No.:	M0173	SDS-ID:	US-EN/13.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name: CORROZIP
Cat. No. 49900045, 49900046

Container size: 1 L, 5 L

Relevant identified uses of the substance or mixture and uses advised against

Application: Additive for cutting fluid.

Uses advised against: No specific uses advised against are identified. (*)

Details of the supplier of the safety data sheet

Supplier: Struers ApS
Pederstrupvej 84
DK-2750 Ballerup
Tel:+45 44 600 800

Responsible for material safety data sheet authoring: Responsible for material safety data sheet authoring: DHI
Any questions to the contents of this material safety data sheet should be sent to: struers@struers.dk

Emergency telephone number

National Capital Poison Center: 1-800-222-1222

Infotrac:
1-800-535-5053
Struers US:
1-440-871-0071

SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

OSHA 2012: The product is not classified.

Label elements

The substance/mixture does not meet the criteria for classification and labeling.

Other hazards

Contains 1,2-Benzisothiazolin-3-one. May produce an allergic reaction.
Contains a substance/a group of substances with possible risk of harm to the unborn child and with possible risk of impaired fertility.

PBT/vPvB: Not Classified as PBT/vPvB by current EU criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: Boric acid, salts, glycols and water.

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OSHA 2012:

<u>%:</u>	<u>CAS-No.:</u>	<u>EC No.:</u>	<u>REACH Reg. No:</u>	<u>Chemical name:</u>	<u>Hazard classification:</u>	<u>Notes:</u>
1-<10	105-59-9	203-312-7	01-2119488970-24-xxxx	2,2'-(Methylimino)diethanol	Eye irritant Category 2A	
<5.5	10043-35-3	233-139-2	-	Boric acid	Category 1B reproductive toxicant	SCL
0.005- <0.05	2634-33-5	220-120-9	-	1,2-Benzisothiazolin-3-one	Acute Oral Toxicity Category 4 Skin Irritant Category 2 Serious Eye Damage Category 1 Skin Sensitizer Category 1 Aquatic Acute Toxicity Category 1	

Notes: SCL: Specific Concentration Limit

SECTION 4: FIRST AID MEASURES

Description of first aid measures

Inhalation: Move into fresh air and keep at rest. Get medical attention if any discomfort continues.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.

Ingestion: Rinse mouth thoroughly. DO NOT induce vomiting. Get medical attention immediately. (*)

Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

Extinguishing media

Extinguishing media: Extinguish with foam, carbon dioxide or dry powder. Do not use water as an extinguisher.

Special hazards arising from the substance or mixture

Specific hazards: In case of fire, toxic gases may be formed (COx, NOx).

Advice for firefighters

Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

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SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Avoid contact with skin and eyes. For personal protection, see section 8.

For emergency responders: No specific recommendations. For personal protection, see section 8.

Environmental precautions

Environmental precautions: Avoid discharge into water courses or onto the ground.

Methods and material for containment and cleaning up

Spill Cleanup Methods: Dam and absorb spillage with sand, sawdust or other absorbent.

Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Safe handling advice: Avoid inhalation of vapors and contact with skin and eyes. Observe good chemical hygiene practices.

Technical measures: Work practice should minimize contact.

Technical precautions: Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities

Storage conditions: Store in tightly closed original container. Protect from freezing and direct sunlight.

Specific end use(s)

Specific use(s): No information available.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits:

<u>CAS-No.:</u>	<u>Chemical name:</u>	<u>As:</u>	<u>Exposure limits:</u>	<u>Type:</u>	<u>Notes:</u>	<u>References:</u>
-	Borate compounds, inorganic, inhalable particulate matter	-	2 mg/m3	TWA	A4	ACGIH
		-	6 mg/m3	STEL	A4; 15min	

Notes: A4: Not Classifiable as a Human Carcinogen.

Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of vapors.

Personal protection: Personal protection equipment should be chosen according to the ANSI standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation use suitable respirator. It is recommended to use respiratory equipment with combination filter, type A2/P2.

Hand protection: Wear protective gloves. Nitrile gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.
Breakthrough time: 4 hours
Thickness: 0,4 mm (*)

Eye protection: Risk of contact: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Environmental Exposure Controls: Not available.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Form: Liquid.

Color: The color can vary slightly from batch to batch.

Odor: mild

Odor threshold: Not available.

pH: 9.1 (23°C / 50 g/l)

Melting point: Not available.

Boiling point: Not available.

Flash point: >120°C (*)

Evaporation rate: Not available.

Flammability (solid, gas): Not available.

Explosion limits: Not relevant.

Vapor pressure: Not available.

Vapor density: Not available.

Relative density: 1.08

Solubility: Miscible with water.

Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature (°F): Not available.

Decomposition temperature (°F): Not available.

Viscosity: Kinematic viscosity: 13 mm²/s (20°C)

Explosive properties: Not considered to be explosive.

Oxidizing properties: Not available.

Other information

Other data: No information available.

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SECTION 10: STABILITY AND REACTIVITY

Reactivity

Reactivity: No data available.

Chemical stability

Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions

Hazardous Reactions: No data available.

Conditions to avoid

Conditions/materials to avoid: No information available.

Incompatible materials

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products: NO_x, CO.

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SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute Toxicity (Oral): Based on available data, the classification criteria are not met.

Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.

Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.

Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met.

Respiratory or skin sensitization: Based on available data, the classification criteria are not met.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.
National Toxicology Program (NTP): No.
I.A.R.C. Monographs: No.
OSHA: No.

Reproductive Toxicity: Based on available data, the classification criteria are not met.

STOT - Single exposure: Based on available data, the classification criteria are not met.

STOT - Repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Not relevant at normal room temperatures. When heated, irritating vapors may be formed.

Skin contact: Prolonged or frequent contact may cause redness, itching, eczema and skin cracking. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals in contact with skin.

Eye contact: Splashes may irritate.

Ingestion: May irritate and cause malaise.

Specific effects: Contains a substance/a group of substances with possible risk of harm to the unborn child and with possible risk of impaired fertility.

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SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecotoxicity: The product is not expected to be hazardous to the environment.

Persistence and degradability

Degradability: The degradability of the product has not been stated.

Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: This product does not contain any PBT or vPvB substances.

Other adverse effects

Other adverse effects: No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues: Dispose of waste and residues in accordance with local authority requirements.

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

UN number

UN-No: -

UN proper shipping name

Proper Shipping Name: -

Transport hazard class(es)

Class: -

Packing group

PG: -

Environmental hazards

Marine pollutant: -

Environmentally Hazardous substance: -

Special precautions for user

Special precautions: None known.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Transport in bulk: Not relevant.

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SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Special provisions: State and local regulation may apply.

TSCA: All components of this product are listed or exempt from listing on the TSCA inventory. (*)

NFPA Rating: Health:1 Fire:1 Reactivity:0 Other:-

SARA Section 302: No.

SARA Section 313: No.

SARA Section 304: No.

SARA (311/312) Hazard categories: No.

National regulation:

The following lists have been checked:

Threshold Limit Values (2019), ACGIH, by the American Conference on Governmental Industrial Hygienists.

The Code of Federal Regulation, Title 29, part 1910. Occupational Safety and Health Standards, Hazard Communication, with amendments.

The Code of Federal Regulation, Title 29, part 1910. Occupational Safety and Health Standards, Air contaminants (OSHA), with amendments.

NIOSH Pocket Guide to Chemical Hazards.

The Code of Federal Regulation, Title 40, part 261.33. Identification and listing of hazardous waste.

The Code of Federal Regulation. Title 40, part 372.65. Toxic Chemical Release Reporting: Community Right to Know.

The Code of Federal Regulation. Title 40, part 355.50. Emergency Planning and Notification.

The Code of Federal Regulation. Title 40, part 302.4. Designation, Reportable Quantities, and Notification.

The Code of Federal Regulation. Title 40, part 68.130. Chemical Accident Prevention Provisions.

U.S. Department of health and human services: 2016 - Report on Carcinogens - 14th Edition.

International Agency for Research on Cancer (IARC): IARC Monographs on the Evaluation of Carcinogenic Risks to Humans. Lyon: IARC, World Health Organization.

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SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1, 4, 8, 9, 15.

The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Abbreviations and acronyms used in the safety data sheet: PBT = Persistent, Bioaccumulative and Toxic.
vPvB = very Persistent and very Bioaccumulative.

Additional information: Classification according to HCS 2012:
Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.
www.dhigroup.com.
