SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier
Product name: EPODYE
Cat. No. 40300002
CAS-No.: 19125-99-6
EC No.: 242-828-7
REACH Reg. No: -
Container size: 20 g

Relevant identified uses of the substance or mixture and uses advised against
Application: Powdered dye for resin embedding for fluorescence microscopy.

Details of the supplier of the safety data sheet
Supplier: Struers ApS
Pederstrupvej 84
DK-2750 Ballerup
Tel:+45 44 600 800

Responsible for material safety data sheet authoring:
Responsible for material safety data sheet authoring: DHI
Any questions to the contents of this material safety data sheet should be sent to: struers@struers.dk

Emergency telephone number
National Capital Poison Center: 1-800-222-1222
Infotrac: 1-800-535-5053
Struers US: 1-440-871-0071

SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture
OSHA 2012: The product is not classified.

Label elements
The substance/mixture does not meet the criteria for classification and labeling.

Other hazards
Fine particles may form explosive vapor/air mixtures. May cause minor irritation on skin contact. Dust may irritate the eyes and the respiratory system.
PBT/vPvB: No information available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances
The product contains: pigments.
SECTION 4: FIRST AID MEASURES

Description of first aid measures

Inhalation: Move into fresh air and keep at rest.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water.

Eye contact: If irritation occurs during dust-raising work, flush with plenty of water for at least 15 minutes.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions.

Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

SECTION 5: FIREFIGHTING MEASURES

Extinguishing media

Extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Special hazards arising from the substance or mixture

Specific hazards: When heated and in case of fire, toxic vapors/gases may be formed.

Advice for firefighters

Protective equipment for firefighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.
SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Protective equipment: Avoid contact with skin and eyes. Avoid inhalation of dust. For personal protection, see section 8. (*)

Emergency procedures: No specific recommendations. For personal protection, see section 8. (*)

Environmental precautions

Environmental precautions: Avoid release to the environment.

Methods and material for containment and cleaning up

Spill Cleanup Methods: Dampen spillage with water. Absorb spillage with suitable absorbent material.

Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Safe handling advice: Avoid contact with skin and eyes. Avoid inhalation of dust. Observe good chemical hygiene practices.

Technical measures: Avoid spreading dust. Work practice should minimize contact.

Technical precautions: Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities

Technical measures for safe storage: Take precautionary measures against static discharges.

Storage conditions: Store in closed original container in a dry place.

Specific end use(s)

Specific use(s): No information available.
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits:

<table>
<thead>
<tr>
<th>CAS-No.:</th>
<th>Chemical name</th>
<th>As:</th>
<th>Exposure limits:</th>
<th>Type:</th>
<th>Notes:</th>
<th>References:</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>Particles (Insoluble or Poorly Soluble), not Otherwise Specified, inhalable particles</td>
<td>-</td>
<td>10 mg/m3</td>
<td>TWA</td>
<td>-</td>
<td>ACGIH</td>
</tr>
<tr>
<td>-</td>
<td>Particles (Insoluble or Poorly Soluble), not Otherwise Specified, respirable particles</td>
<td>-</td>
<td>3 mg/m3</td>
<td>TWA</td>
<td>-</td>
<td>ACGIH</td>
</tr>
<tr>
<td>-</td>
<td>Particulates not otherwise regulated (PNOR), total dust</td>
<td>-</td>
<td>15 mg/m3</td>
<td>TWA</td>
<td>-</td>
<td>OSHA</td>
</tr>
<tr>
<td>-</td>
<td>Particulates not otherwise regulated (PNOR), respirable fraction</td>
<td>-</td>
<td>5 mg/m3</td>
<td>TWA</td>
<td>-</td>
<td>OSHA</td>
</tr>
</tbody>
</table>

Exposure controls

**Engineering measures:** Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust. Local exhaust is recommended.

**Personal protection:** Personal protection equipment should be chosen according to the ANSI standards and in discussion with the supplier of the personal protective equipment.

**Respiratory equipment:** During dust-raising work: Use respiratory equipment with particle filter, type P2.

**Hand protection:** Risk of contact: Wear protective gloves.

**Eye protection:** Risk of contact: Wear goggles/face shield.

**Skin protection:** Wear apron or protective clothing in case of contact.

**Environmental Exposure Controls:** Not available.
## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

(*)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form:</strong></td>
<td>Powder</td>
</tr>
<tr>
<td><strong>Color:</strong></td>
<td>Yellow</td>
</tr>
<tr>
<td><strong>Odor:</strong></td>
<td>Odorless</td>
</tr>
<tr>
<td><strong>Odor threshold:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>pH:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Melting point:</strong></td>
<td>257-265°F</td>
</tr>
<tr>
<td><strong>Boiling point:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Flash point:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Evaporation rate:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas):</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Explosion limits:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Vapor pressure:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Vapor density:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Relative density:</strong></td>
<td>0.56</td>
</tr>
<tr>
<td><strong>Solubility:</strong></td>
<td>insoluble in water</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water):</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature (°F):</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Decomposition temperature (°F):</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Viscosity:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Explosive properties:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Oxidizing properties:</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Other data:</strong></td>
<td>Volatile Organic Compound (VOC): 0 g/l</td>
</tr>
</tbody>
</table>
SECTION 10: STABILITY AND REACTIVITY

Reactivity
Reactivity: No data available.

Chemical stability
Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions
Hazardous Reactions: None under normal conditions.

Conditions to avoid
Conditions/materials to avoid: Strong acids and strong bases.
Avoid dust formation.

Incompatible materials
Incompatible materials: No information available.

Hazardous decomposition products
Hazardous decomposition products: When heated, vapors/gases hazardous to health may be formed.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects
Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.
Serious eye damage/irritation: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization: Based on available data, the classification criteria are not met.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
National Toxicology Program (NTP): No.
I.A.R.C. Monographs: No.
OSHA: No.
Reproductive Toxicity: Based on available data, the classification criteria are not met.
STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.
Inhalation: Dust may irritate throat and respiratory system and cause coughing.
Skin contact: Prolonged contact may cause redness, irritation and dry skin.
Eye contact: Dust in the eyes will cause irritation.
Ingestion: May irritate and cause malaise.
Specific effects: No information available.
SECTION 12: ECOLOGICAL INFORMATION

Toxicity
Ecotoxicity: The product is not expected to be hazardous to the environment.

Persistence and degradability
Degradability: The degradability of the product has not been stated.

Bioaccumulative potential
Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil
Mobility: No data available.

Results of PBT and vPvB assessment
PBT/vPvB: No information available.

Other adverse effects
Other adverse effects: No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods
Waste from residues: Dispose of waste and residues in accordance with local authority requirements.
Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

UN number
UN-No: -

UN proper shipping name
Proper Shipping Name: -

Transport hazard class(es)
Class: -

Packing group
PG: -

Environmental hazards
Marine pollutant: -
Environmentally Hazardous substance: -

Special precautions for user
Special precautions: None known.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Transport in bulk: Not relevant.
SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Special provisions: State and local regulation may apply.

TSCA: Listed.

NFPA Rating: Health:1 Fire:1 Reactivity:0 Other:-

SARA Section 302: No.
SARA Section 304: No.
SARA Section 313: No.
SARA (311/312) Hazard categories: No.

National regulation: The following lists have been checked:
Threshold Limit Values (2018), ACGIH, by the American Conference on Governmental Industrial Hygienists.
NIOSH Pocket Guide to Chemical Hazards.
The Code of Federal Regulation, Title 40, part 261.33. Identification and listing of hazardous waste.
SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 6, 9.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Additional information: Classification according to HCS 2012:
Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.