### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**Product identifier**

- **Product name:** VERSOCIT-2 POWDER
  - Cat. No. 40200090, 40200089
- **Container size:** 750 g, 3 kg

**Relevant identified uses of the substance or mixture and uses advised against**

- **Application:** For embedding of materialographic specimens

**Details of the supplier of the safety data sheet**

- **Supplier:** Struers ApS
  - Pederstrupvej 84
  - DK-2750 Ballerup
  - Tel:+45 44 600 800
- **Responsible for material safety data sheet authoring:** Responsible for material safety data sheet authoring: DHI
- **Any questions to the contents of this material safety data sheet should be sent to:** struers@struers.dk

**Emergency telephone number**

- National Capital Poison Center: 1-800-222-1222
- Infotrac: 1-800-535-5053
- Struers US: 1-440-871-0071
SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

OSHA 2012: Category 1B reproductive toxicant

Label elements

(*)

Danger

H360 May damage fertility or the unborn child.
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local regulations.

Other hazards

Contains Dibenzoyl peroxide, Dicyclohexyl phthalate and Methyl methacrylate. May produce an allergic reaction. Fine particles may form explosive vapor/air mixtures. May cause minor irritation on skin contact.

PBT/vPvB: No information available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: polymer.
SECTION 4: FIRST AID MEASURES

Description of first aid measures

**Inhalation:** Move injured person into fresh air and keep person calm under observation. If uncomfortable: Seek hospital and bring these instructions.

**Skin contact:** Remove contaminated clothing immediately and wash skin with soap and water. In case of rashes, wounds or other skin disorders: Seek medical attention and bring along these instructions.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.

**Ingestion:** Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions.

Most important symptoms and effects, both acute and delayed

**Symptoms/effects:** See section 11 for more detailed information on health effects and symptoms.

**Indication of any immediate medical attention and special treatment needed**

**Medical attention/treatments:** Treat symptomatically.
SECTION 5: FIREFIGHTING MEASURES

Extinguishing media
Extinguishing media: Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog.

Unsuitable extinguishing media: No specific precautions.

Special hazards arising from the substance or mixture
Specific hazards: When heated and in case of fire, harmful vapors/gases may be formed.

Advice for firefighters
Protective equipment for firefighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Personal precautions: Avoid inhalation of dust and contact with skin and eyes.

Environmental precautions
Environmental precautions: Avoid discharge into drains, water courses or onto the ground.

Methods and material for containment and cleaning up
Spill Cleanup Methods: Dampen spillage with water. Absorb spillage with suitable absorbent material.

Reference to other sections
References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling
Safe handling advice: Avoid inhalation of dust and contact with skin and eyes. Avoid spreading dust. Observe good chemical hygiene practices.

Technical measures: Work practice should minimize contact.

Technical precautions: Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities
Technical measures for safe storage: No special precautions.

Storage conditions: Store in closed original container in a dry place. Store locked up.

Specific end use(s)
Specific use(s): No information available.
## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

**Occupational exposure limits:**

<table>
<thead>
<tr>
<th>CAS-No.:</th>
<th>Chemical name:</th>
<th>As:</th>
<th>Exposure limits:</th>
<th>Type:</th>
<th>Notes:</th>
<th>References:</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>-</td>
<td>100 ppm</td>
<td>TWA</td>
<td>-</td>
<td>OSHA</td>
</tr>
<tr>
<td>94-36-0</td>
<td>Benzoyl peroxide</td>
<td>-</td>
<td>5 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>OSHA</td>
</tr>
<tr>
<td>-</td>
<td>Particulates not otherwise regulated (PNOR), total dust</td>
<td>-</td>
<td>15 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>OSHA</td>
</tr>
<tr>
<td>-</td>
<td>Particulates not otherwise regulated (PNOR), respirable fraction</td>
<td>-</td>
<td>5 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>OSHA</td>
</tr>
<tr>
<td>94-36-0</td>
<td>Benzoyl peroxide</td>
<td>-</td>
<td>50 ppm</td>
<td>TWA</td>
<td>A4</td>
<td>ACGIH</td>
</tr>
<tr>
<td>80-62-6</td>
<td>Methyl methacrylate</td>
<td>-</td>
<td>100 ppm</td>
<td>STEL</td>
<td>DSEN; A4</td>
<td>ACGIH</td>
</tr>
<tr>
<td>-</td>
<td>Particles (Insoluble or Poorly Soluble), not Otherwise Specified, respirable particles</td>
<td>-</td>
<td>3 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>ACGIH</td>
</tr>
<tr>
<td>-</td>
<td>Particles (Insoluble or Poorly Soluble), not Otherwise Specified, inhalable particles</td>
<td>-</td>
<td>10 mg/m³</td>
<td>TWA</td>
<td>-</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

**Notes:**
- DSEN: Dermal Sensitization.
- A4: Not Classifiable as a Human Carcinogen.

### Exposure controls

#### Engineering measures:
Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation. Provide easy access to water supply and eye wash facilities.

#### Personal protection:
Personal protection equipment should be chosen according to the ANSI standards and in discussion with the supplier of the personal protective equipment.

#### Respiratory equipment:
In case of inadequate ventilation use suitable respirator. Use respiratory equipment with combination filter, type A2/P2.

#### Hand protection:
Wear protective gloves. Butyl rubber gloves are recommended. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

#### Eye protection:
Risk of contact: Wear goggles/face shield.

#### Skin protection:
Wear apron or protective clothing in case of contact.

#### Hygiene measures:
Wash contaminated clothing before reuse. When using do not eat, drink or smoke.

#### Environmental Exposure Controls:
Not available.
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance: Powder.
Odor: Odorless.
\( \text{pH} \): Not available.
Melting point: 230°F
Boiling point: Not available.
Flash point: >482°F
Explosion limits: Not available.
Relative density: 1.16
Solubility: insoluble in water

Other information

Other data: Volatile Organic Compound (VOC): 25 g/l (calculated)

SECTION 10: STABILITY AND REACTIVITY

Reactivity

Reactivity: No data available.

Chemical stability

Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions

Hazardous Reactions: No data available.

Conditions to avoid

Conditions/materials to avoid: Heating.

Incompatible materials

Incompatible materials: No information available.

Hazardous decomposition products

Hazardous decomposition products: When heated and in case of fire, irritating vapors/gases may be formed.
SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute Toxicity (Oral): Based on available data, the classification criteria are not met.
Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.
Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.
Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.
Serious eye damage/irritation: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization: Based on available data, the classification criteria are not met.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
National Toxicology Program (NTP): No.
IARC Cancer Review: Group 3 for Methyl methacrylate.
IARC Cancer Review: Group 3 for Benzoyl peroxide.
OSHA: No.

Reproductive Toxicity: May damage fertility or the unborn child.

STOT - Single exposure: Based on available data, the classification criteria are not met.
STOT - Repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Dust may irritate throat and respiratory system and cause coughing.
Skin contact: May irritate. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals after repeated contact.
Eye contact: Dust may cause irritation.
Ingestion: May irritate and cause malaise.

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecotoxicity: The product is not expected to be hazardous to the environment.

Persistence and degradability

Degradability: The degradability of the product has not been stated.

Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: No information available.

Other adverse effects

Other adverse effects: None known.
SECTION 13: DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Waste from residues:** Dispose of waste and residues in accordance with local authority requirements.  
RCRA: Waste number U162 (Methyl methacrylate)

**Contaminated packaging:** Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

**UN number**

**UN-No:** -

**UN proper shipping name**

**Proper Shipping Name:** -

**Transport hazard class(es)**

**Class:** -

**Packing group**

**PG:** -

**Environmental hazards**

**Marine pollutant:** -

**Environmentally Hazardous substance:** -

**Special precautions for user**

**Special precautions:** None known.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

**Transport in bulk:** Not relevant.
SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Special provisions: State and local regulation may apply.

TSCA: Listed.

NFPA Rating: Health:2 Fire:1 Reactivity:0 Other:- (*)

SARA Section 302: No.  
SARA Section 304: Yes.  
SARA Section 313: Yes.  
SARA (311/312) Hazard categories: Yes. (*) 
CAA: Yes. (Methyl methacrylate)

National regulation:

The following lists have been checked: 
Threshold Limit Values (2018), ACGIH, by the American Conference on Governmental Industrial Hygienists.
NIOSH Pocket Guide to Chemical Hazards.  
The Code of Federal Regulation, Title 40, part 261.33. Identification and listing of hazardous waste.  
SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 2, 15.
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Additional information: Classification according to HCS 2012:
Calculation method.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.