

Product name:	WATER-FREE CUTTING FLUID	Page:	1/9
Revision Date:	2018-11-29	Print date:	2018-11-29
Document No.:	M0220	SDS-ID:	AU-EN/2.0

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### Product identifier

Product name: WATER-FREE CUTTING FLUID  
Cat. No. 49900070

Container size: 5 L

### Relevant identified uses of the substance or mixture and uses advised against

Application: Cutting fluid.

### Details of the supplier of the safety data sheet

Supplier: Struers Australia  
27 Mayneview Street  
Milton QLD 4064, Australia

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI  
Any questions to the contents of this safety data sheet should be sent to:  
struers@struers.dk

### Emergency telephone number

Australian Poisons Information Centre: 13 11 26.  
  
+61 7 3512 9600  
(Only during office hours)

## SECTION 2: HAZARDS IDENTIFICATION

### Classification of the substance or mixture

WHS: The product is not classified.

### Label elements

The substance/mixture does not meet the criteria for classification of the Model Work Health and Safety Regulations and the SDS contains all the information required by the WHS Regulations.

### Other hazards

Prolonged or repeated contact with skin may cause redness, itching, irritation, eczema, skin cracking and oil acne. May cause minor irritation on eye contact. The harmful effects may increase in used oil. Oil spills are generally hazardous to the environment.

PBT/vPvB: Not Classified as PBT/vPvB by current EU criteria.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### Substances

The product contains: Highly refined mineral oil and additives.

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WHS:

%:	CAS-No.:	EC No.:	REACH Reg. No:	Chemical name:	Hazard classification:	Notes:
100	-	-	-	Baseoil-unspecified	-	L

Notes: L: DMSO < 3% (IP 346)

## SECTION 4: FIRST AID MEASURES

### Description of first aid measures

Inhalation: Move into fresh air and keep at rest.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyes wide apart. If irritation persists: Seek medical attention and bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

### Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

### Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Treat symptomatically.

## SECTION 5: FIREFIGHTING MEASURES

### Extinguishing media

Extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

### Special hazards arising from the substance or mixture

Specific hazards: When heated and in case of fire, toxic vapours/gases may be formed.

### Advice for firefighters

Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

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## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

Protective equipment: Avoid inhalation of oil mist and contact with skin and eyes. For personal protection, see section 8. (\*)

Emergency procedures: No specific recommendations. For personal protection, see section 8. (\*)

### Environmental precautions

Environmental precautions: Do not discharge into drains, water courses or onto the ground.

### Methods and material for containment and cleaning up

Spill Cleanup Methods: Absorb spillage with non-combustible, absorbent material.

### Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

## SECTION 7: HANDLING AND STORAGE

### Precautions for safe handling

Safe handling advice: Avoid inhalation of oil mist and contact with skin and eyes.  
Observe good chemical hygiene practices.

Technical measures: Work practice should minimise contact.

Technical precautions: Mechanical ventilation may be required.

### Conditions for safe storage, including any incompatibilities

Technical measures for safe storage: No special precautions.

Storage conditions: Store in tightly closed original container. Avoid contact with oxidising agents.

### Specific end use(s)

Specific use(s): No information available.

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## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

Occupational exposure limits:

<u>CAS-No.:</u>	<u>Chemical name:</u>	<u>As:</u>	<u>Exposure limits:</u>	<u>Type:</u>	<u>Notes:</u>	<u>References:</u>
-	Oil mist, refined mineral	-	5 mg/m3	TWA	-	WES

### Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and minimise the risk of inhalation of vapours and oil mist.

Personal protection: Personal protection equipment should be chosen according to relevant AS/NZS standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation or risk of inhalation of oil mist, suitable respiratory equipment with combination filter (type A2/P3) can be used.

Hand protection: Risk of contact: Wear protective gloves. Nitrile gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Risk of contact: Wear goggles/face shield.

Skin protection: No special precautions.

Environmental Exposure Controls: Not available.

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## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

(\*)

<u>Appearance:</u>	Liquid.
<u>Colour:</u>	Yellowish.
<u>Odour:</u>	Characteristic.
<u>Odour threshold:</u>	Not available.
<u>pH:</u>	Not available.
<u>Melting point:</u>	Not available.
<u>Boiling point:</u>	Not available.
<u>Flash point:</u>	>200°C
<u>Evaporation rate:</u>	Not available.
<u>Flammability (solid, gas):</u>	Not available.
<u>Explosion limits:</u>	Not available.
<u>Vapour pressure:</u>	Not available.
<u>Vapour density:</u>	Not available.
<u>Relative density:</u>	0,85 (15°C)
<u>Solubility:</u>	insoluble in water
<u>Partition coefficient (n-octanol/water):</u>	Not available.
<u>Auto-ignition temperature (°C):</u>	Not available.
<u>Decomposition temperature (°C):</u>	Not available.
<u>Viscosity:</u>	Kinematic viscosity: 30 mm <sup>2</sup> /s (40°C)
<u>Explosive properties:</u>	Not available.
<u>Oxidising properties:</u>	Not available.
<b><u>Other information</u></b>	
<u>Other data:</u>	No information available.

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## SECTION 10: STABILITY AND REACTIVITY

### **Reactivity**

Reactivity: None under normal conditions.

### **Chemical stability**

Stability: Stable under normal temperature conditions.

### **Possibility of hazardous reactions**

Hazardous Reactions: None under normal conditions.

### **Conditions to avoid**

Conditions/materials to avoid: No information available.

### **Incompatible materials**

Incompatible materials: Strong oxidising substances, strong acids and strong bases.

### **Hazardous decomposition products**

Hazardous decomposition products: When heated and in case of fire, toxic vapours/gases may be formed.

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## SECTION 11: TOXICOLOGICAL INFORMATION

### Information on toxicological effects

The harmful effects may increase in used oil.

<u>Acute Toxicity (Oral):</u>	Based on available data, the classification criteria are not met.
<u>Acute Toxicity (Dermal):</u>	Based on available data, the classification criteria are not met.
<u>Acute Toxicity (Inhalation):</u>	Based on available data, the classification criteria are not met.
<u>Skin Corrosion/Irritation:</u>	Based on available data, the classification criteria are not met.
<u>Serious eye damage/irritation:</u>	Based on available data, the classification criteria are not met.
<u>Respiratory or skin sensitisation:</u>	Based on available data, the classification criteria are not met.
<u>Germ cell mutagenicity:</u>	Based on available data, the classification criteria are not met.
<u>Carcinogenicity:</u>	Based on available data, the classification criteria are not met. National Toxicology Program (NTP): No. IARC Cancer Review: Group 3 for Highly-refined oils.
<u>Reproductive Toxicity:</u>	Based on available data, the classification criteria are not met.
<u>STOT - Single exposure:</u>	Based on available data, the classification criteria are not met.
<u>STOT - Repeated exposure:</u>	Based on available data, the classification criteria are not met.
<u>Aspiration hazard:</u>	Based on available data, the classification criteria are not met.
<u>Inhalation:</u>	Inhalation of oil mist or vapours formed during heating of the product will irritate the respiratory system and provoke coughing.
<u>Skin contact:</u>	Prolonged or frequent contact may cause redness, itching, irritation, eczema, skin cracking and oil acne.
<u>Eye contact:</u>	Direct contact may irritate.
<u>Ingestion:</u>	May irritate and cause malaise.
<u>Specific effects:</u>	Risk of long-term effects is expected to be minimal from occupational exposure.
<u>Additional information:</u>	Handling of used oils: Protect health - avoid prolonged and repeated skin contact. Wash with soap and water. Protect the environment - do not pollute drains, water courses or the soil. Contact your local authority for any used oil disposal instructions.

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## SECTION 12: ECOLOGICAL INFORMATION

### Toxicity

Ecotoxicity: Oil spills are generally hazardous to the environment.

### Persistence and degradability

Degradability: This product is expected to be not readily biodegradable.

### Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

### Mobility in soil

Mobile: Not considered mobile.

### Results of PBT and vPvB assessment

PBT/vPvB: This product does not contain any PBT or vPvB substances.

### Other adverse effects

Other adverse effects: No information available.

## SECTION 13: DISPOSAL CONSIDERATIONS

### Waste treatment methods

Waste from residues: Dispose of waste and residues in accordance with local authority requirements.

Contaminated packaging: Dispose of waste and residues in accordance with local authority requirements.

## SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADG).

### UN number

UN-No: -

### UN proper shipping name

Proper Shipping Name: -

### Transport hazard class(es)

Class: -

### Packing group

PG: -

### Environmental hazards

Marine pollutant: -

Environmentally Hazardous substance: -

### Special precautions for user

Special precautions: None known.

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Transport in bulk: Not relevant.

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## SECTION 15: REGULATORY INFORMATION

### Safety, health and environmental regulations/legislation specific for the substance or mixture

Special provisions: AICS: Not available.

National regulation: Work Health and Safety Regulations 2011, with amendments.  
National model Code of Practice for the Labelling of Workplace Hazardous Chemicals (2011), with amendments.  
National model Code of Practice for the Preparation of Safety Data Sheets for Hazardous Chemicals (2011), with amendments.  
Workplace exposure standards for airborne contaminants (2018).

## SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 6, 9.

The (\*) indicates the changes made with respect to the previous version.

Approved by DHI.



Additional information: Classification according to WHS Regulations 2011:  
Calculation method.

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The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.  
[www.dhigroup.com](http://www.dhigroup.com).

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